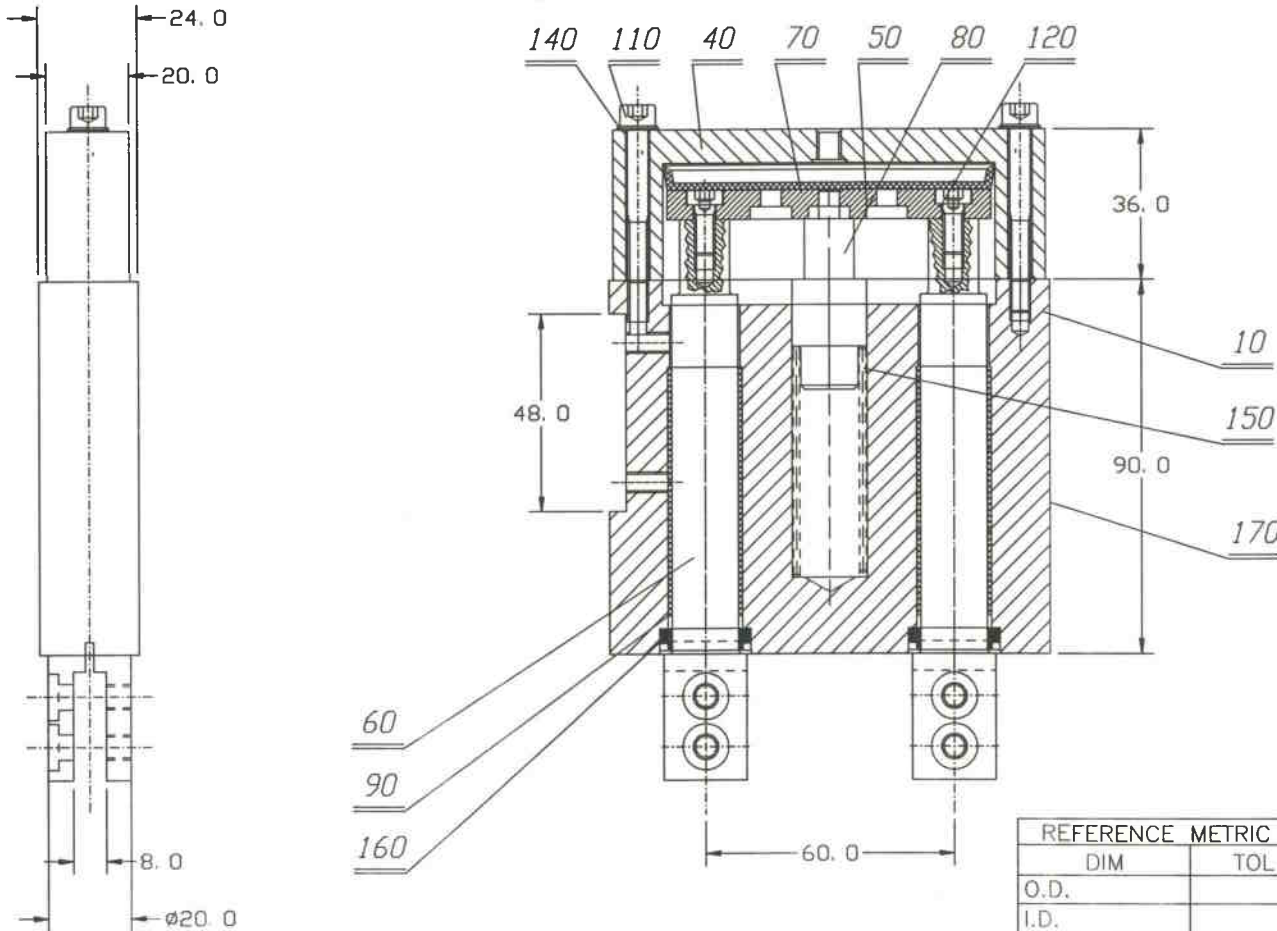


416450-03 Assy,Body Pqadf-30 W/O Adpt Site: DC Dienes Spencer Rev: Alt:

User	Component	Qty	per Stk	UM	Description
0010	022159-10	1.00		EA	Body,Hldr,Pqadf-30, Single Spr
0040	244B110563010	1.00		EA	Cylinder,Pressure,Pqadf-30
0050	022160	1.00		EA	Platon
0060	243B020285010	2.00		EA	Guide Shaft-Df30
0070	244B090176010	1.00		EA	Gasket-Df30
0080	245C020966	1.00		EA	Stud
0090	650973	6.00		EA	Brg,Du-Self Lubricating
0110	613582	2.00		EA	Scr,Cop,Soc Hd,M5x45 Fa
0120	650975	2.00		EA	Scr,Cop,Soc Hd,M5x12,Shlw Fa
0140	615722	2.00		EA	Wash,Platn,M5 Fa
0150	OFFEDERO18002	1.00		EA	Spg, Comprn,0.7"Od,4.33"Lg
0160	650978	2.00		EA	Wiper,Dirt - Pu75
0170	22056	1.00		EA	Plate, Name Large, Logo

REVISIONS			
REV	ERN	DATE	CHG'D BY
-	3767	5/1/08	REL'D



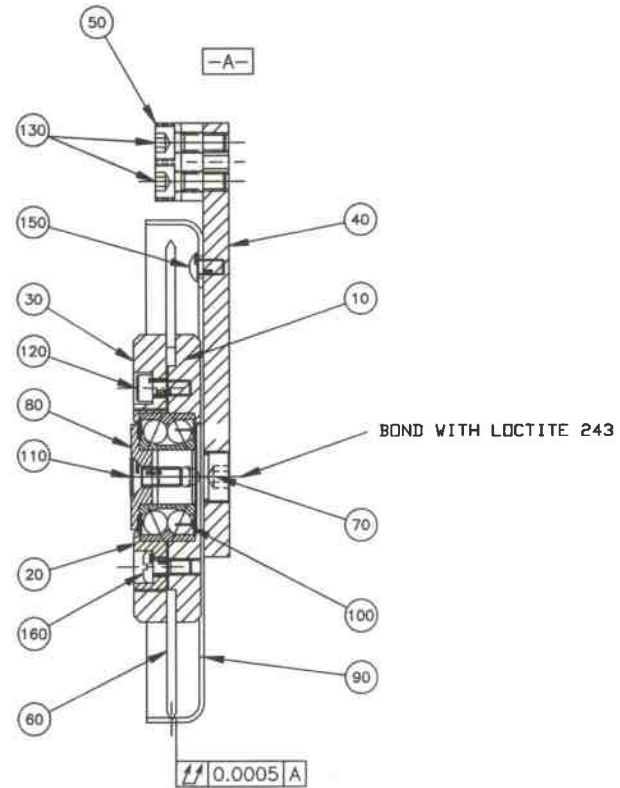
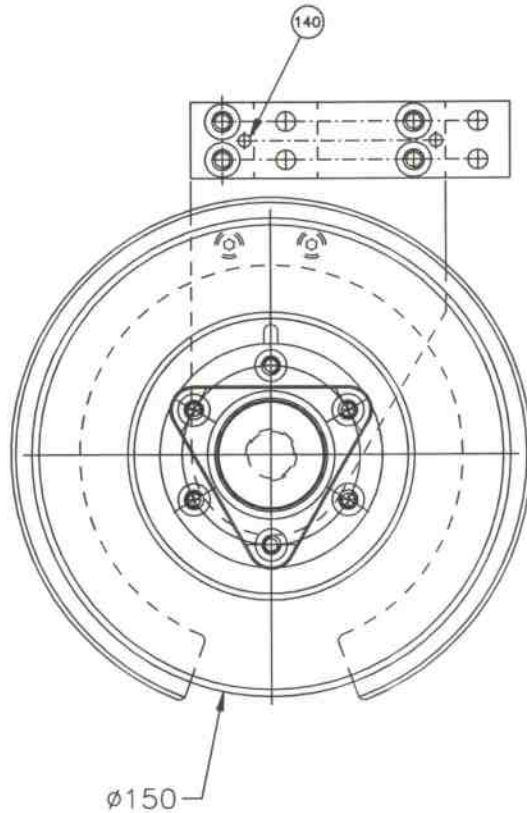
REFERENCE METRIC DATA	
DIM	TOL
O.D.	
I.D.	
THK.	

DIENES CORPORATION Spencer Massachusetts		
ASS'Y,BODY PQADF30 W/O ADPT		
Unless Otherwise Noted Dimensions Are in Millimeters	Drawn by:	ELP
Tolerances Unless Noted:	Date:	5/1/08
XXX ±0.13	Checked by:	ELP
XX ±0.25	Date:	5/1/08
FRAGT. ±0.38	Scale:	FULL
ANGLES ±1/2°	Finish Unless Noted: $\sqrt{3.2}$	
Sheet ___ of ___	Drawing Number	Rev.
	B416450-03	-
<b>For Internal DIENES CORPORATION Use Only</b>		

413361 Assy, Knife Head, Pqa-Df-30

User Component	Qty	per Stk	UM	Description
0010 412493	1.00	EA		Knife,Carrier Pqadf30
0020 412498	1.00	EA		Cover,Inner Race Pqadf30
0030 412494	1.00	EA		Cover,Outer Pqadf30
0040 243B140289010	1.00	EA		Brkt,Hldr - Df30
0050 243B100288010	1.00	EA		Interim Piece-Df30
0060 22020	1.00	EA		Knf,Crush 150x70x2,8 - 52100
0070 411330	1.00	EA		Axle-Df30
0080 243B040287030	1.00	EA		Cover,Inner - Df30
0090 245B000594080	1.00	EA		Guard,Hand Df30
0100 650979	1.00	EA		Brg,Ball,Metric 17x40x17.5
0110 650980	1.00	EA		Scr,Cap,Fl Soc Hd,M6x16
0120 613562	3.00	EA		Scr,Cap,Soc Hd,M5x12
0130 613620	4.00	EA		Scr,Cap,Soc Hd,M6x16
0140 650981	2.00	EA		Pin,Tension M4x20 Din1481
0150 613390	2.00	EA		Scr,Cap,Btn Hd,M5x8
0160 614280	3.00	EA		Scr,Mach,Pan Hd,M5x12

REVISIONS			
REV	ERN	DATE	CHG'D BY



<b>DIENES CORPORATION</b> <i>Spencer Massachusetts</i>		
POA-Df-30 HEAD ASSEMBLY		
Unless Otherwise Noted Dimensions Are In Inches	Drawn by:	ELP
Tolerances Unless Noted:	Date:	11/26/03
.XX .±.005	Checked by:	
.XX .±.010	Date:	
FRACT. ±.015	Scale:	FULL
ANGLES 1/2°	Drawing Number:	C413361
Finish Unless Noted: 125 ✓	Rev:	A

(REF. 412021)

For Internal DIENES CORPORATION Use Only