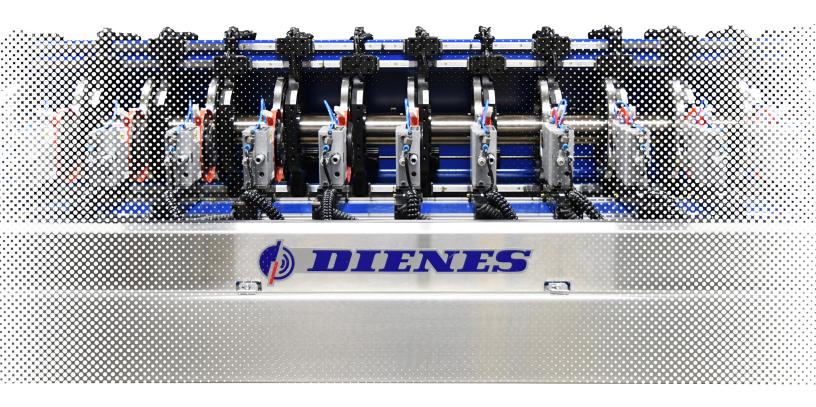




# QUICK SET POSITIONING

For: Shear. Score. Razor. Cutting Applications.





### ABSOLUTE POSITIONING

## DIENES Quick Set Postitioning Systems offer significant production time savings with simultaneous postitioning of all knife cutting stations. Shear, crush and razor knife holder designs are available.

#### Operation

I Able to function in a closed loop process; automatically adjusting knife set locations as needed, edge guiding, thickness gauges and other web processing equipment signals.

I Download slit width changes from Production Control or loaded at an Operator Control Station.

I Control software will notify personnel and prevent operation for invalid knife spacing requests.

#### **Features**

I Slit width accuracy (within 0.008" standard).
I New machinery installations or retrofit designs.
I Shafted or motor driven female (bottom) knives.
I Maintain slitting during repositioning at production web speeds.

#### HMI Graphics "Main Menu"

I Touch screen reveals various function and diagnostic screens.

I Select and activate a slitting setup from "Recipes" menu and open "Thread-Up Position". I Monitoring screens define engaged knife sets, spacing, current recipe and recipe in queue. I Commands and communications are processed via Ethernet/IP or other Industrial Protocols.

- I HMI touch screen can move knives automatically in unison or separately in a semi-automatic mode.
- I System alarm notifications and diagnostic screens (travel limit violations, drive faults, knife disengagement and other alarm faults).

Contact DIENES Sales for more Information! 1-800-345-4038

#### Options I Remote Handheld Pendant: used when winders OCS is located away from the slitting section. The Pendant duplicates certain main screen

- functions to adjust or review diagnostic data.
- I Integral trim chutes are designed to accommodate the winder envelope.
- I Knife Life Monitoring: provides notification of imminent knife replacement.

I 24/7 DIENES service contract support.





