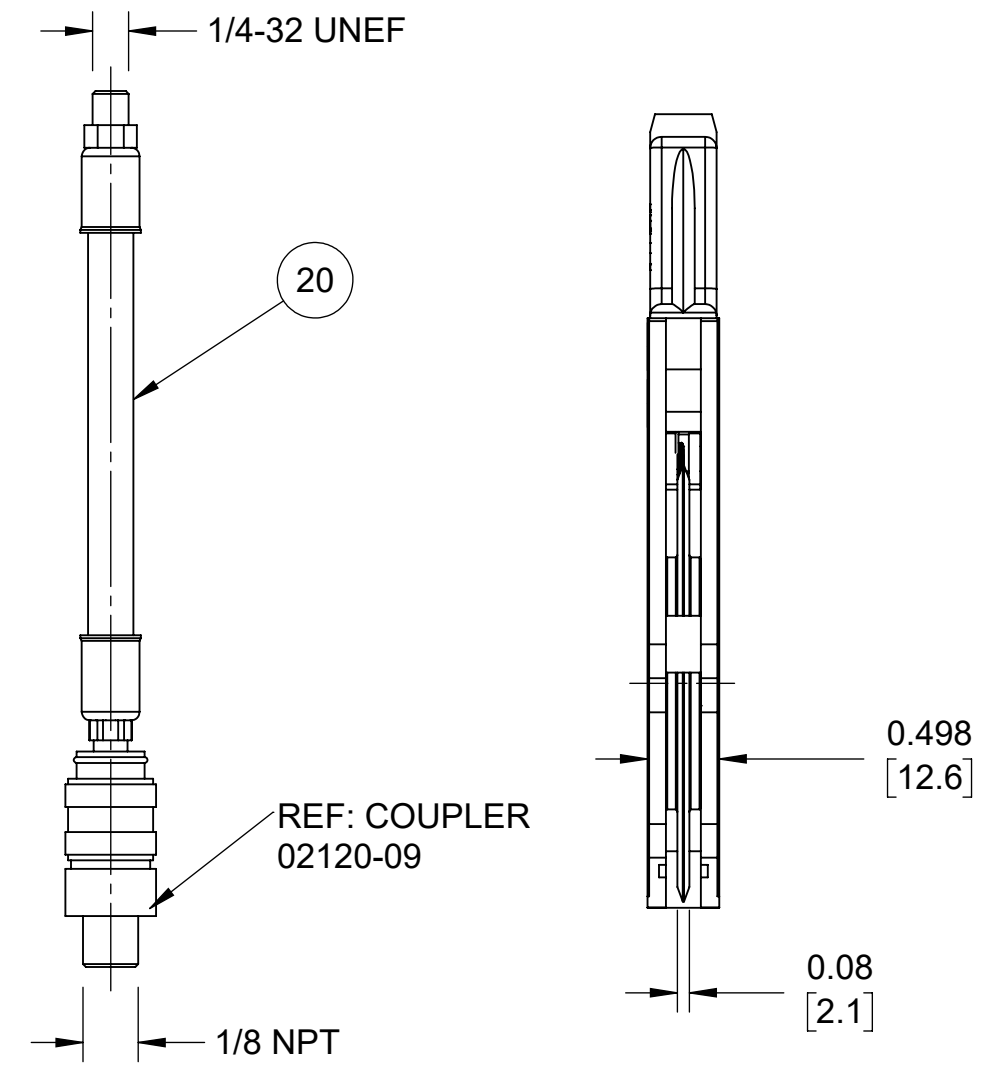
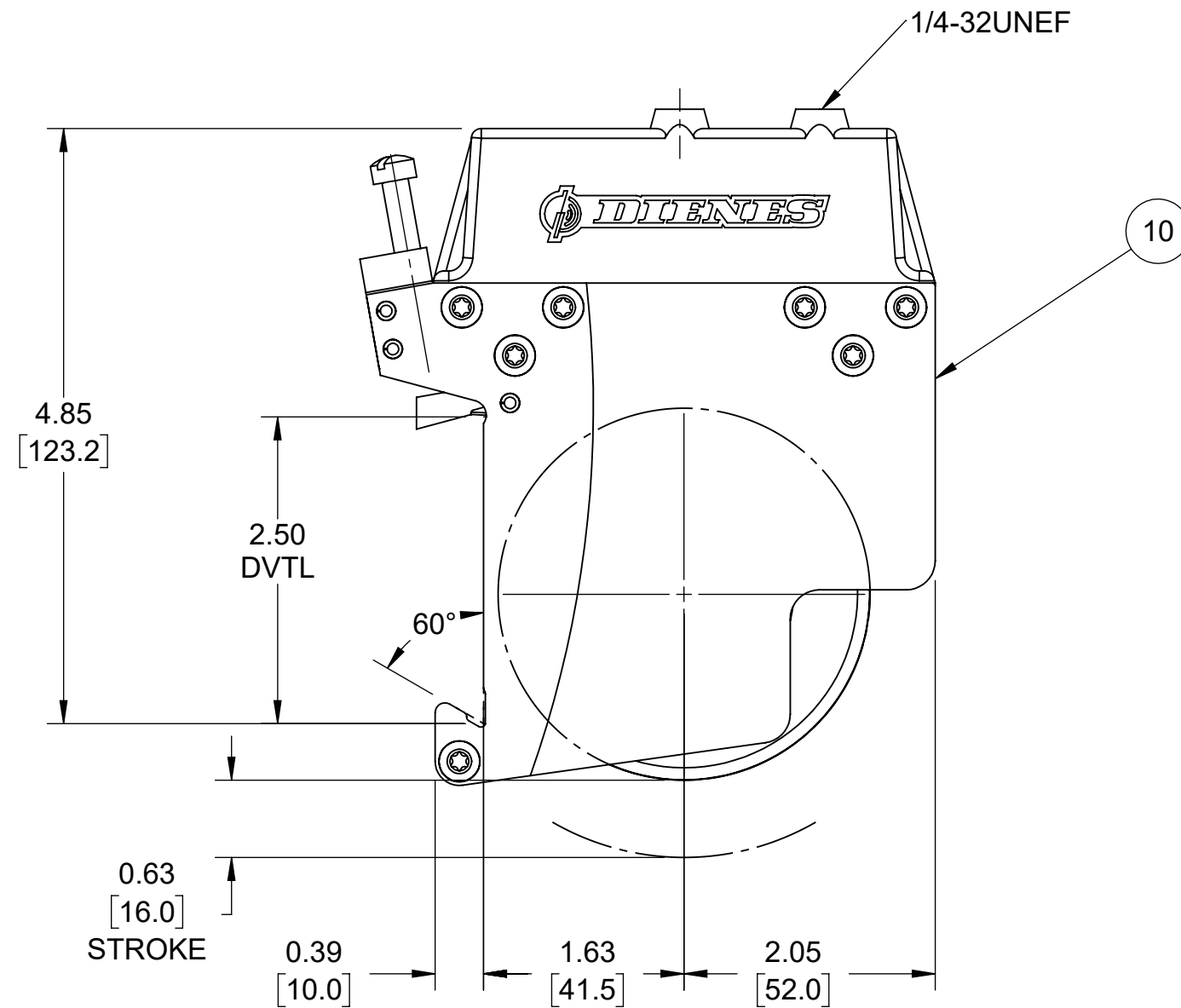
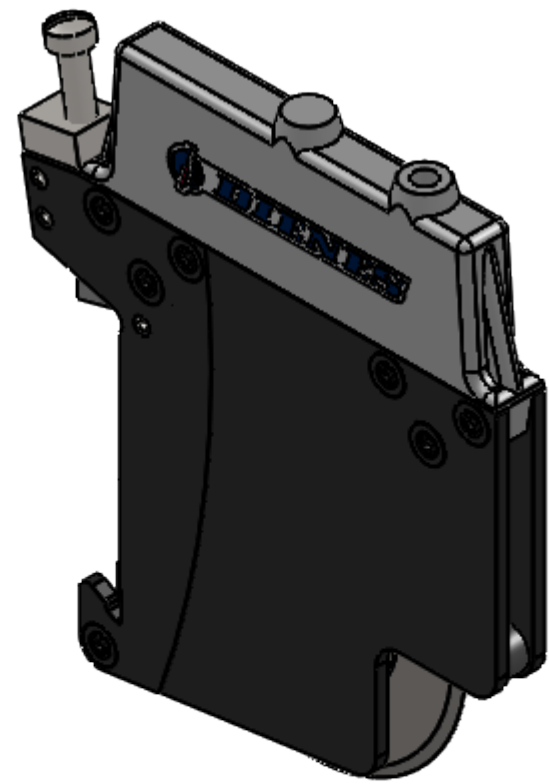


User	Component	Qty	UM	Description
0010	021929-20	1.00	EA	HLDR,PQAS1/2",SCR,W/O HOSE
0020	02041-09	1.00	EA	HOSE,AIR,TYPE 1 - 20" W/CPLR

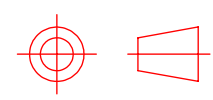
REVISIONS			
REV.	ERN	DATE	CHK'D BY
-	4499	5/12/2020	RELSD



NOTES:

1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 1.67 LBS
6. REF DW DWG 244A081C01001.

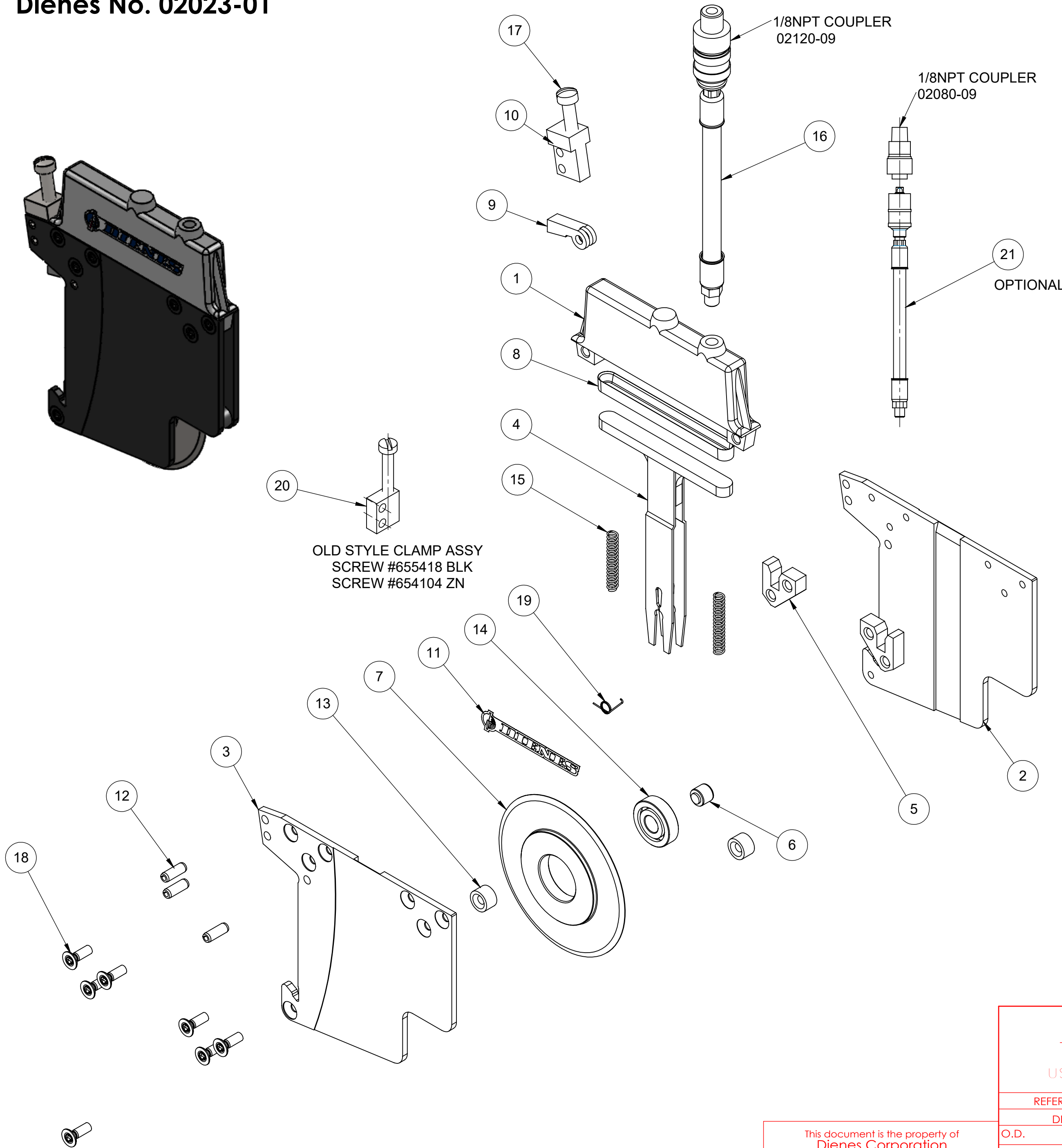
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 US PROJECTION		DIENES CORPORATION Spencer Massachusetts	
REFERENCE METRIC DATA		HLDR,PQAS1/2",STD,SCR FIX	
Unless Otherwise Noted Dimensions Are In Inches Tolerances Unless Noted: .XXX ±.005 .XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/> 125		Drawn by: BGB Date: 05/12/2020 Checked by: BB Date: 05/12/2020 Scale: 3:4	Drawing Number C02023-01 Rev. -
O.D.		Sheet 1 of 2	
I.D.		REF DWG: 22300	
THK.		For Internal DIENES CORPORATION Use Only	

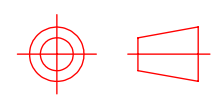
PQAS 1/2" Screw Clamp Score Cut Holder

Dienes No. 02023-01

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02032-09	CYLINDER,PRESSURE - PQAS	1
2	02769	PQAS LH Sideplate (Thd holes)	1
3	02768	PQAS RH Sideplate (C'bore'd holes)	1
4	02034-09	PQAS 1/2" Knife Fork	1
5	02599	Intermediate Piece	2
6	02035-09	Bearing Pin	1
7	02254	Knf,Crushcut 793a - 52100	1
8	02033-09	Gasket,Bladder PQAS 1/2"	1
9	02037-09	PQAS 1/2-Clamp Arm	1
10	02036-09	PQAS Clamp Body	1
11	33686-0015	LOGO,DECAL	1
12	02777	PIN,SPRING M4x12	3
13	02038-09	Distance Ring	2
14	02676/02698	BRG,BALL,OPEN 8X22X6 or 6X19X6	1
15	02039-09	SPRING,PRESSURE	2
16	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
17	02125-09	SCR,FILLISTER HD,12-24X1.5 LG	1
18	02095-09	SCR,CAP,FL TORX HD,M4x12	7
19	412414-01	SPRG,RETURN,PQAS/PQDS	1
20	222158-10	CLAMP ASSY,1/2PQAS,(10-24 SCR)	1
21	02298-09	HOSE,AIR,TYPE 3, 20"W/CPLR	1



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 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
HLDR,PQAS1/2",STD,SCR FIX		Drawn by: BGB Date: 05/12/2020	Checked by: BB Date: 05/12/2020
REFERENCE METRIC DATA		Unless Otherwise Noted Dimensions Are In Inches Tolerances Unless Noted: .XXX ±.005 .XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/>	Scale: 3:4
DIM.	TOL.	DO NOT SCALE DRAWING	
O.D.		Drawing Number: C02023-01	
I.D.		Sheet 2 of 2	
THK.		Rev. -	
REF DWG:	22300	For Internal DIENES CORPORATION Use Only	