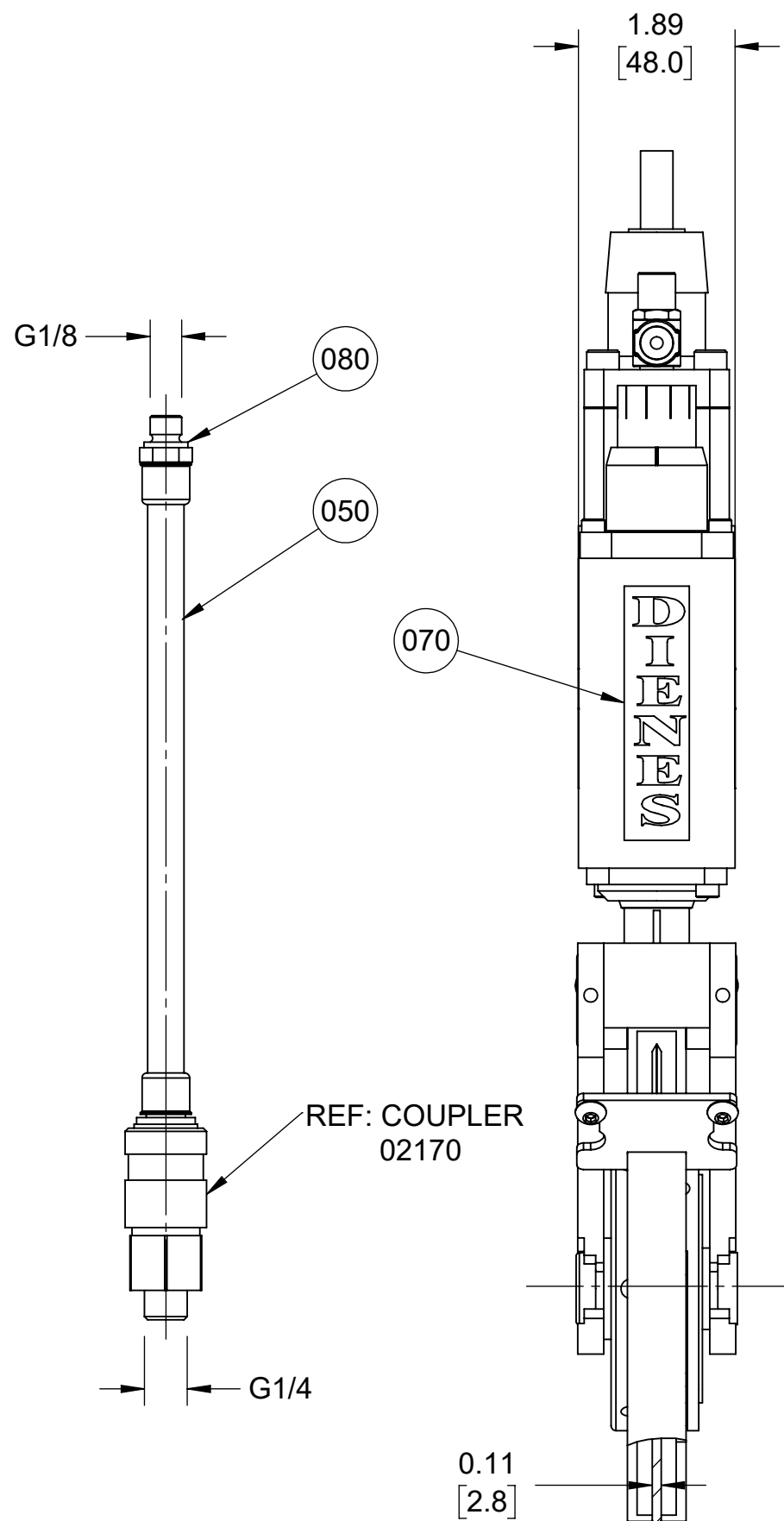
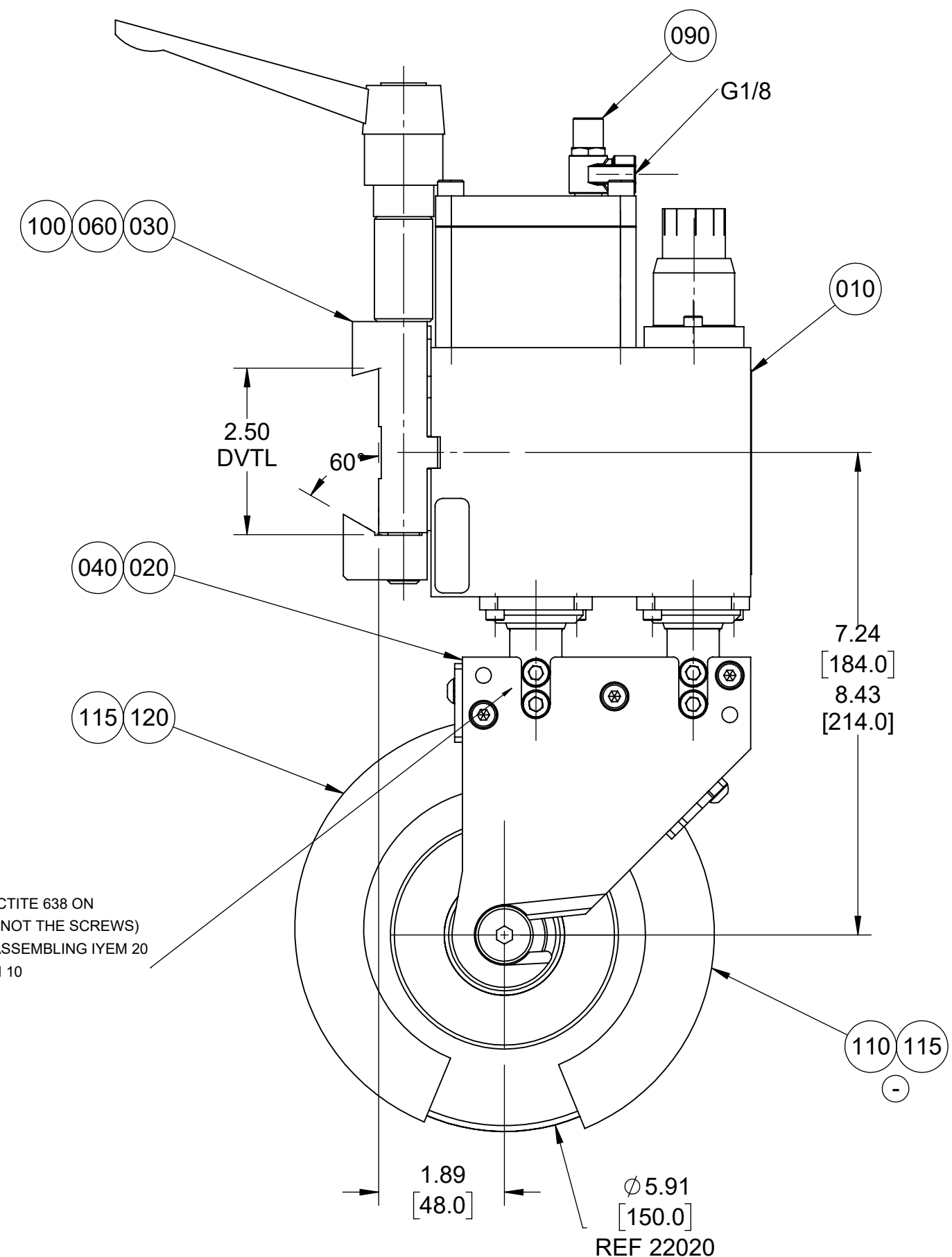
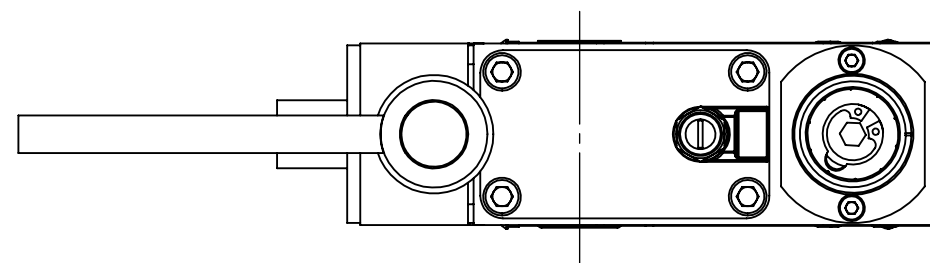
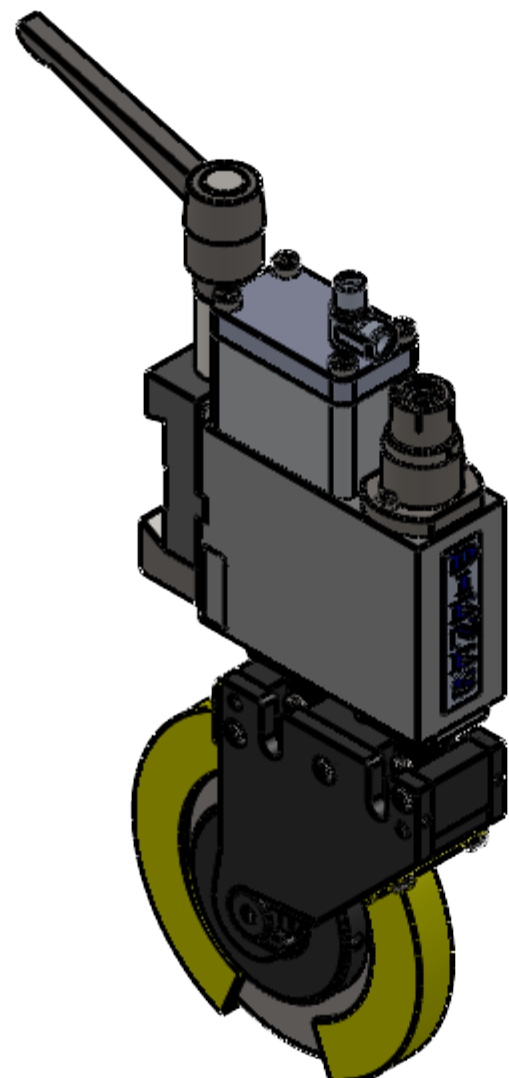


0010	245A519001002	1.00	EA	BODY,HLDR DF50 (DUAL)
0020	022003	1.00	EA	HEAD,KNF PQADF50-150 W/O GUARD
0030	021551-0003	1.00	EA	ADPT,ASSY,DTL,(KIP HNDL)P3070
0040	651246	4.00	EA	SCR,CAP,LO SOC HD,M6X16 ZN FS
0050	02134-09	1.00	EA	HOSE,AIR,TYPE 2 - 16" W/CPLR
0060	021553-0004	1.00	EA	ANGLE PLATE 0'-PSG50
0070	22056	1.00	EA	PLATE, NAME LARGE, LOGO
0080	02687	1.00	EA	RING,SEALING G1/8 FS
0090	654740	1.00	EA	VALVE,SUPPLY FLOW,R1/8M-G1/8F
0100	613574	4.00	EA	SCR,CAP,SOC HD,M5X25 FS
0110	022079	1.00	EA	GUARD,FRONT,PQADF50-150
0115	613392	4.00	EA	SCR,CAP,BTN HD,M5X10 FS
0120	022079-2	1.00	EA	GUARD,REAR,PQADF50-150

REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	4499	1/29/2021	BGB



CREATED MODEL,DRAWING & PDF FROM SOLIWORKS

NOTES:

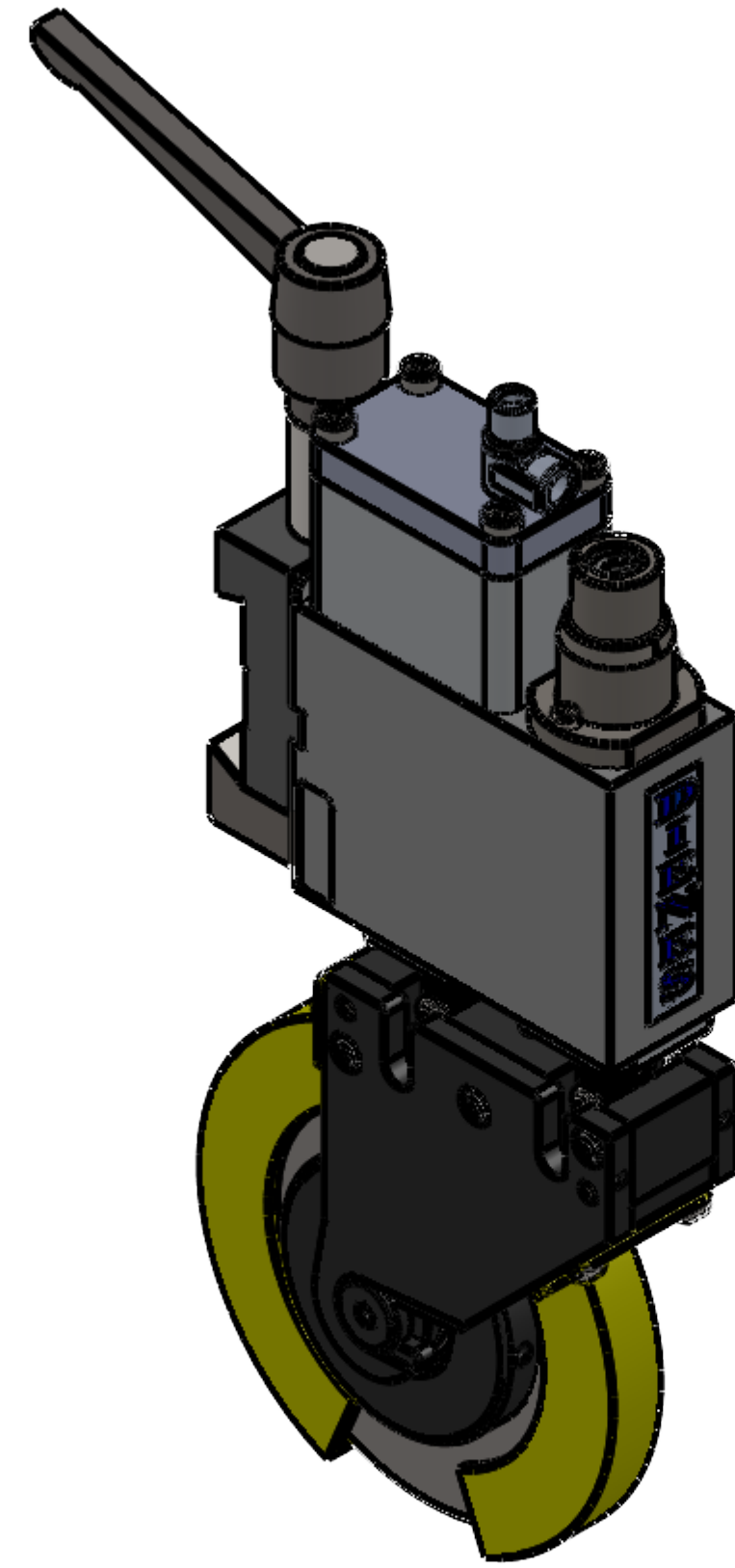
1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 19.65 LBS
6. REF DC DWG 243A001E-B.

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 OTHER THAN THOSE INTENDED

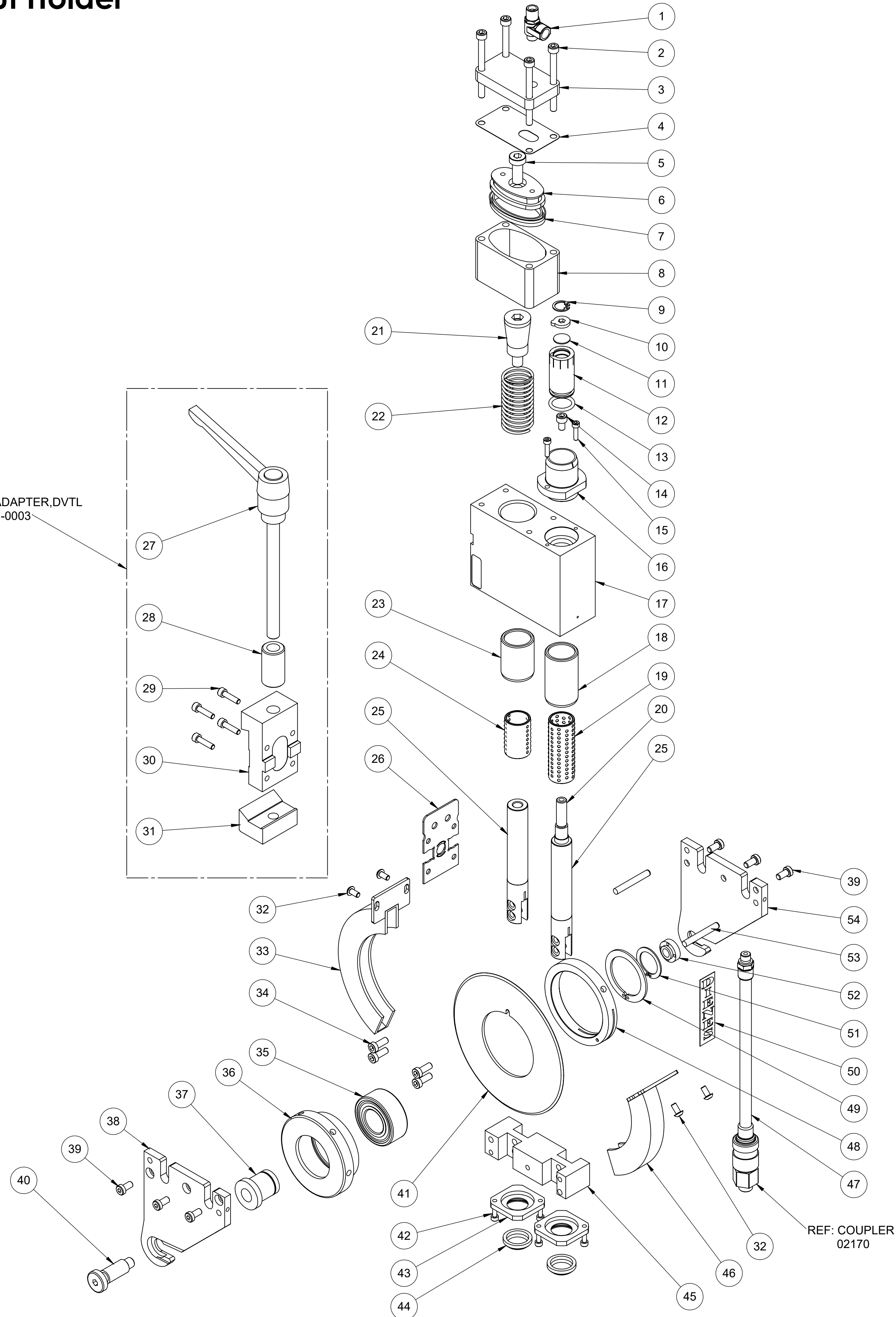
		DIENES CORPORATION Spencer Massachusetts	
US PROJECTION		HLDR,PQADF50-150,DVT,KIP	
REFERENCE METRIC DATA		Unless Otherwise Noted Dims in Inches	Drawn by: BGB
DIM	TOL	Tolerances Unless Noted:	Date: 01/29/2021
O.D.		.XXXX ±.0005	Checked by: BB
I.D.		.XXX ±.005	Date: 01/29/2021
THK.		.XX ±.010	Scale: 1:2
REF DWG: P2110-0010		FRACT: ±.015	Drawing Number: C021512-10
		ANGLE: ±1/2°	Rev: -
		Finish Unless Noted: $\sqrt{125}$	Sheet 1 of 2
		DO NOT SCALE DRAWING	For Internal DIENES CORPORATION Use Only

PQADF50 KIP Clamp Score Cut Holder

Dienes No. 021512-10



REF: ASSY, ADAPTER, DVTL
021551-0003



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	654740	VALVE,SUPPLY FLOW CONTROL G1/8	1
2	613646	SCR,CAP,SOC HD,M6X70	4
3	245C080525	CYLINDER COVER	1
4	245C080528010	CYLINDER SEAL	1
5	617340	SCR,CAP,LO SOC HD,M10X25	1
6	650770	PISTON	1
7	022725	RING,SEAL	1
8	245C080526010	CYLINDER	1
9	022139	RING,RETAIN	1
10	234E020061010	WASHER,NOSE	1
11	234E030036030	DISC,16X1	1
12	245C030530010	NUT,DF50 UPPER BODY	1
13	650779	O-RING	1
14	613614	SCR,CAP,SOC HD,M6X10	1
15	613512	SCR,CAP,SOC HD,M4X16	2
16	245C050533010	PROTECTIVE CAP	1
17	245C130529010	BODY,HLDR DF50	1
18	650772	BRG,BUSHING,STEEL,26X32X56	1
19	650774	CAGE,BRG,BRASS,20X26X68	1
20	234B020204010	PIN,THREADED M10X63 LG	2
21	234B030205010	SCREW	2
22	650775	SPRG,COMP,31MMX,2,5WIRE,103	1
23	650771	BRG,BUSHING,STEEL,26X32X42	1
24	650773	CAGE,BRG,BRASS,20X26X40	1
25	245C020534010	GUIDE SHAFT	2
26	021553-0004	ANGLE PLATE 0°	1
27	021499	HAND LEVER,M12(65MM)X140 KIP	1
28	021668	HANDLE, SPACER, 40MM LG	1
29	613570	SCR,CAP,SOC HD,M5X20	4
30	021886	ADPT,DOVETAIL,PSGS&DF	1
31	021496	CLAMPING PIECE	1
32	613392	SCR,CAP,BTN,HD,M5X10	4
33	022079-2	GUARD,REAR,PQADF50-150	1
34	651246	SCR,CAP,LO SOC HD,M6X16 ZN	4
35	651234	BRG,BALL,25X47X12	1
36	243B090343010	KNIFE CARRIER - PQADF50	1
37	243B040344020	BRG SLEEVE - PQADF50	1
38	243B130293010	ARM,SIDE,LH PQADF50-150	1
39	617220	SCR,CAP,LO SOC HD,M6X12	6
40	234B030214010	SCR,SHLD,14MM,PQADF AXLE	1
41	22020	KNF,SCORE 150X70X2.8	1
42	613508	SCR,CAP,SOC HD,M4X12	4
43	021637	SLEEVE,RETAINING	2
44	650780	WIPER,DIRT	2
45	243B110295010	PLATE CLAMP PQADF50	1
46	022079	GUARD,FRONT,PQADF50-150	1
47	02134-09	HOSE,AIR,TYPE 2 - 16" W/CPLR	1
48	242F081A01001	NUT,RING,87X70X11.5	1
49	022370	RING,RETAINING 52X2 - DIN472	1
50	22056	NAME PLATE,DIENES LOGO	1
51	022369	RING,RETAINING 25X1.2 - DIN471	1
52	22892	NUT,M10X1,SPCL	1
53	652875	PIN,DOWEL,M6X45	2
54	243B130294010	ARM,SIDE,RH PQADF50-150	1
59	245E030093010_1		1
60	245E020094010_1		1

 US PROJECTION		DIENES CORPORATION Spencer Massachusetts HLDR,PQADF50-150,DVT,KIP	
REFERENCE METRIC DATA		Unless Otherwise Noted Dims in Inches	Drawn by: BGB
DIM	TOL	Tolerances Unless Noted: XXX ±.005 XX ±.005 X ±.010 FRACT. ±.015 English Unless Noted: <input checked="" type="checkbox"/> $\frac{1}{16}$ DO NOT SCALE DRAWING	Date: 01/29/2021
O.D.			Checked by: BB
I.D.			Date: 01/29/2021
THK.			Scale: 1:2
REF DWG:			Sheet 2 of 2 Drawing Number D021512-10 Rev. -
		For Internal DIENES CORPORATION Use Only	

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