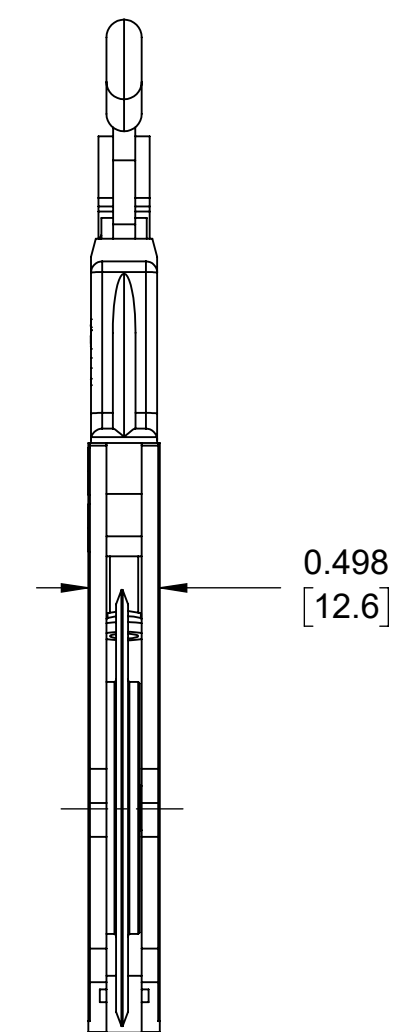
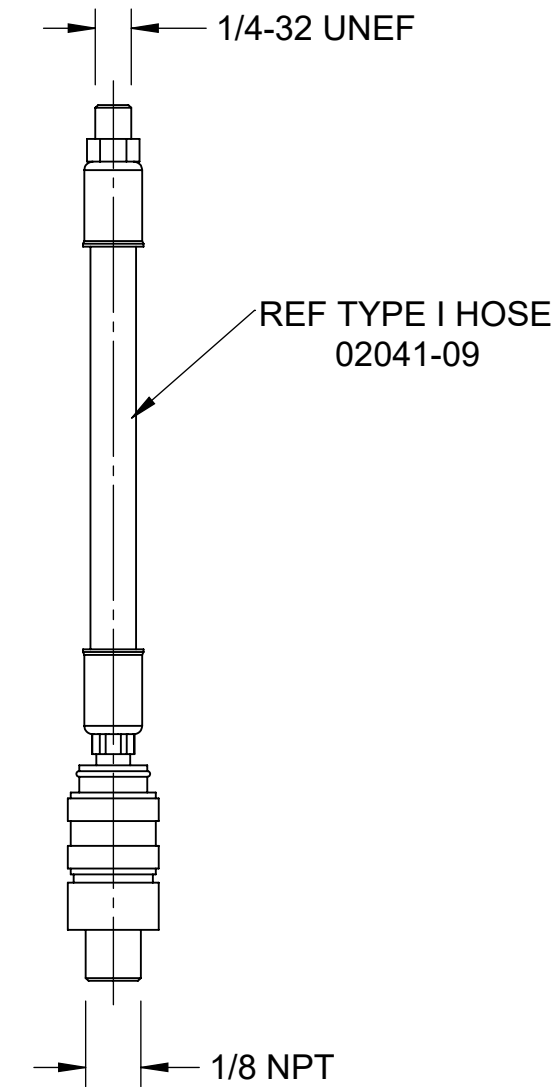
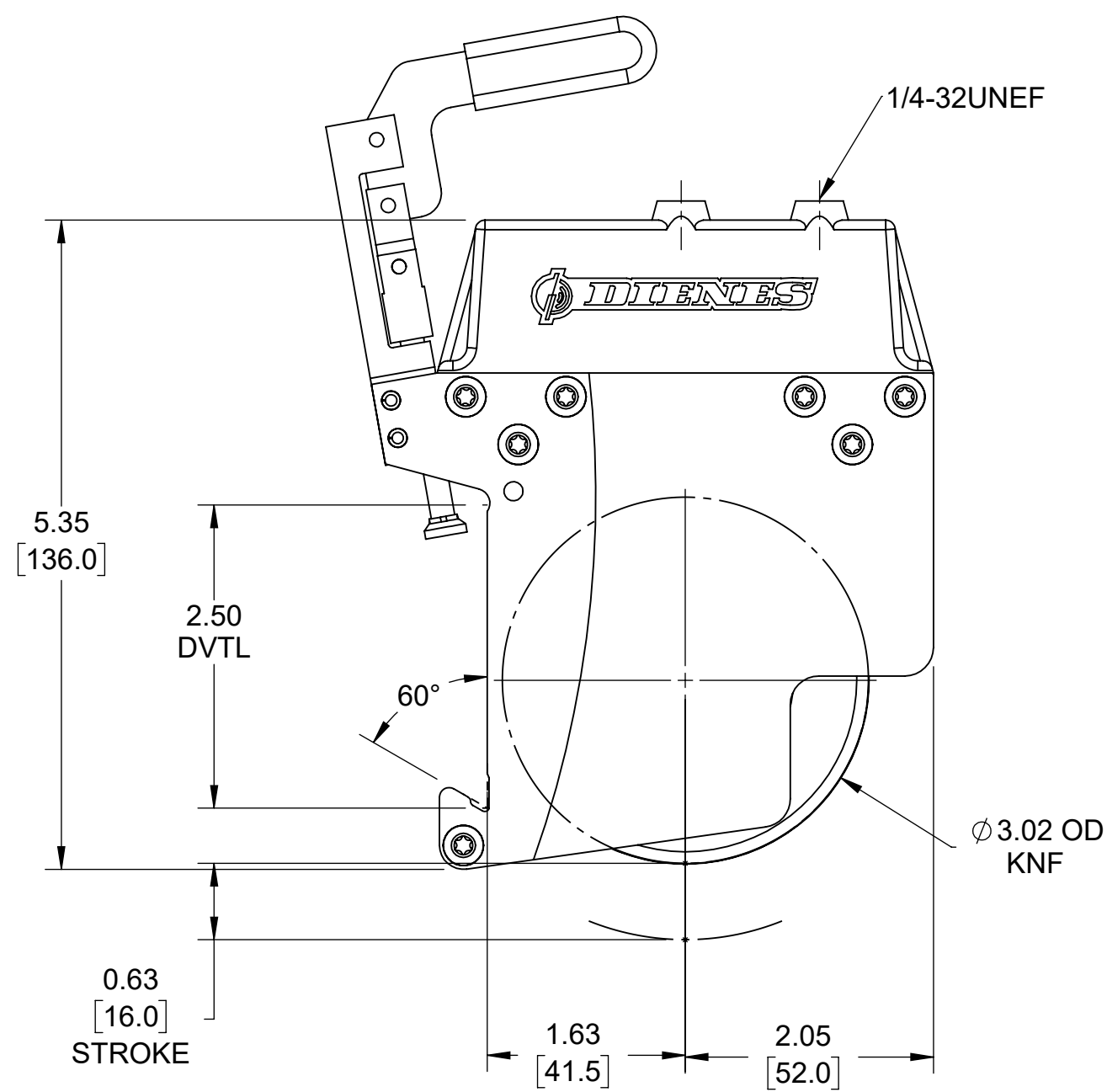
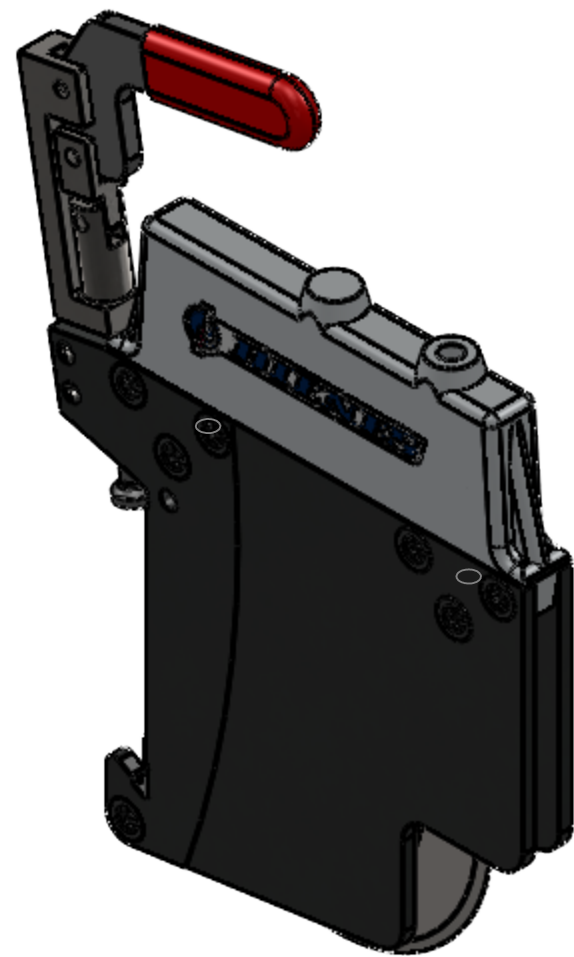


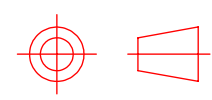
REVISIONS			
REV.	ERN	DATE	CHK'D BY
-	4499	5/14/2020	RELSD



NOTES:

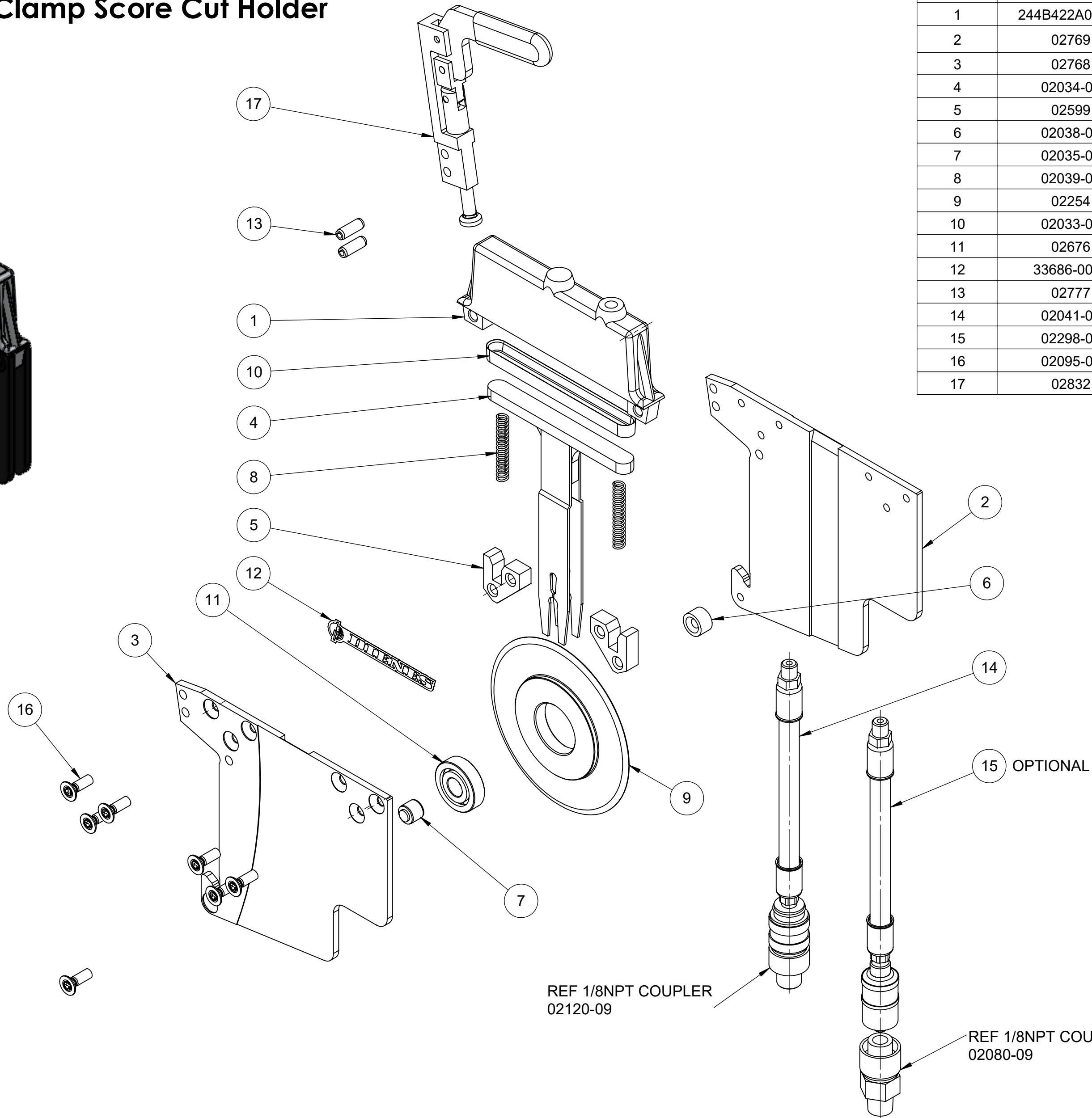
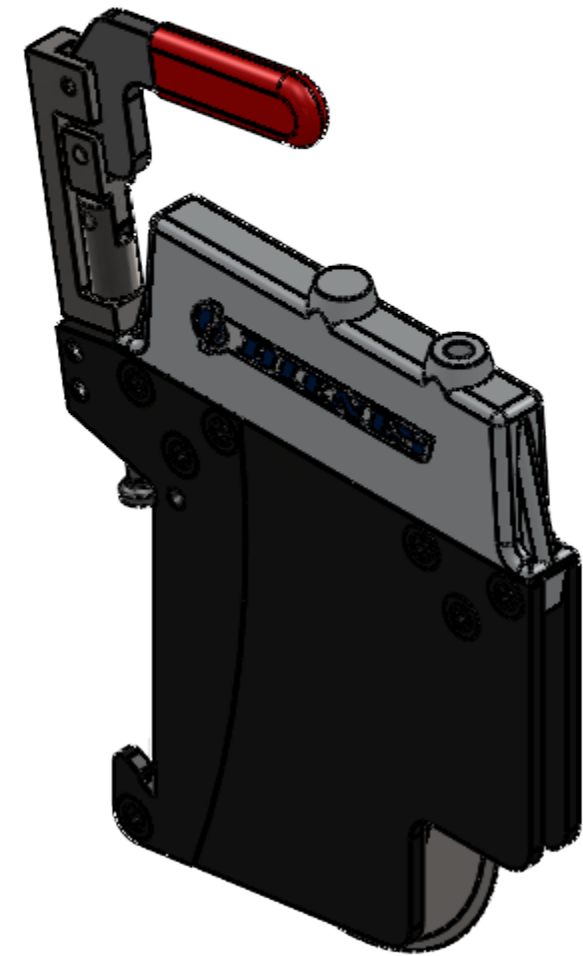
1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 2.02 LBS
6. THIS DRAWING IS FOR REFERENCE ONLY, FOR OFFICIAL DRAWING SEE 244A220B01001

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OTHER THAN THOSE INTENDED

 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
REFERENCE METRIC DATA		HLDR,PQAS 1/2",W/QC STD	
<small>Unless Otherwise Noted Dimensions Are In Inches Tolerances Unless Noted:</small>		<small>Drawn by:</small>	BGB
<small>.XXX ±.005 .XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: ✓</small>		<small>Date:</small>	05/14/2020
<small>DO NOT SCALE DRAWING</small>		<small>Checked by:</small>	BGB
<small>Sheet 1 of 2</small>		<small>Date:</small>	05/14/2020
<small>REF DWG: 02023-01</small>		<small>Scale:</small>	3:4
<small>Drawing Number</small>		C22300	
<small>Rev.</small>		A	
<small>For Internal DIENES CORPORATION Use Only</small>			

PQAS 1/2" Quick Clamp Score Cut Holder

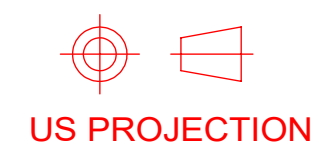
Dienes No. 22300



ITEM NO.	PART NUMBER	DESCRIPTION	
1	244B422A01001	PQAS PRESSURE CYLINDER	1
2	02769	PQAS LH SIDEPLATE (THRD)	1
3	02768	PQAS RH SIDEPLATE (C'SINK)	1
4	02034-09	PQAS 1/2" KNIFE FORK	1
5	02599	INTERMEDIATE PIECE	2
6	02038-09	DISTANCE RING	1
7	02035-09	BEARING PIN	1
8	02039-09	SPRG,PRESSURE,30mm LONG	2
9	02254	KNF,CRUSHCUT 793A - 52100	1
10	02033-09	GASKET,BLADDER PQAS 1/2"	1
11	02676	BRG,BALL,OPEN 8X22X6	1
12	33686-0015	LOGO,DECAL	1
13	02777	PIN,SPRING M4X12	2
14	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
15	02298-09	HOSE,AIR,TYPE 3, 20"W/CPLR	1
16	02095-09	SCR,CAP,FL TORX HD,M4X12	7
17	02832	QUICK CLAMP FOR PQAS 1/2"	1

REF 1/8NPT COUPLER
02120-09

REF 1/8NPT COUPLER
02080-09



US PROJECTION

REFERENCE METRIC DATA

DIM	TOL
O.D.	
I.D.	
THK.	
REF DWG:	02023-01

DIENES CORPORATION
Spencer Massachusetts

HLDR,PQAS 1/2",W/QC STD

Unless Otherwise Noted Dimensions Are In Inches	Drawn by:	BGB
Tolerances Unless Noted:	Date:	05/14/2020
.XXX ±.005	Checked by:	BGB
.XX ±.010	Date:	05/14/2020
FRACT. ±.015	Scale:	3:4
ANGLE ±1/2°	Finish Unless Noted: <input checked="" type="checkbox"/> 125	
DO NOT SCALE DRAWING	Drawing Number	C22300
Sheet 2 of 2	Rev.	A

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