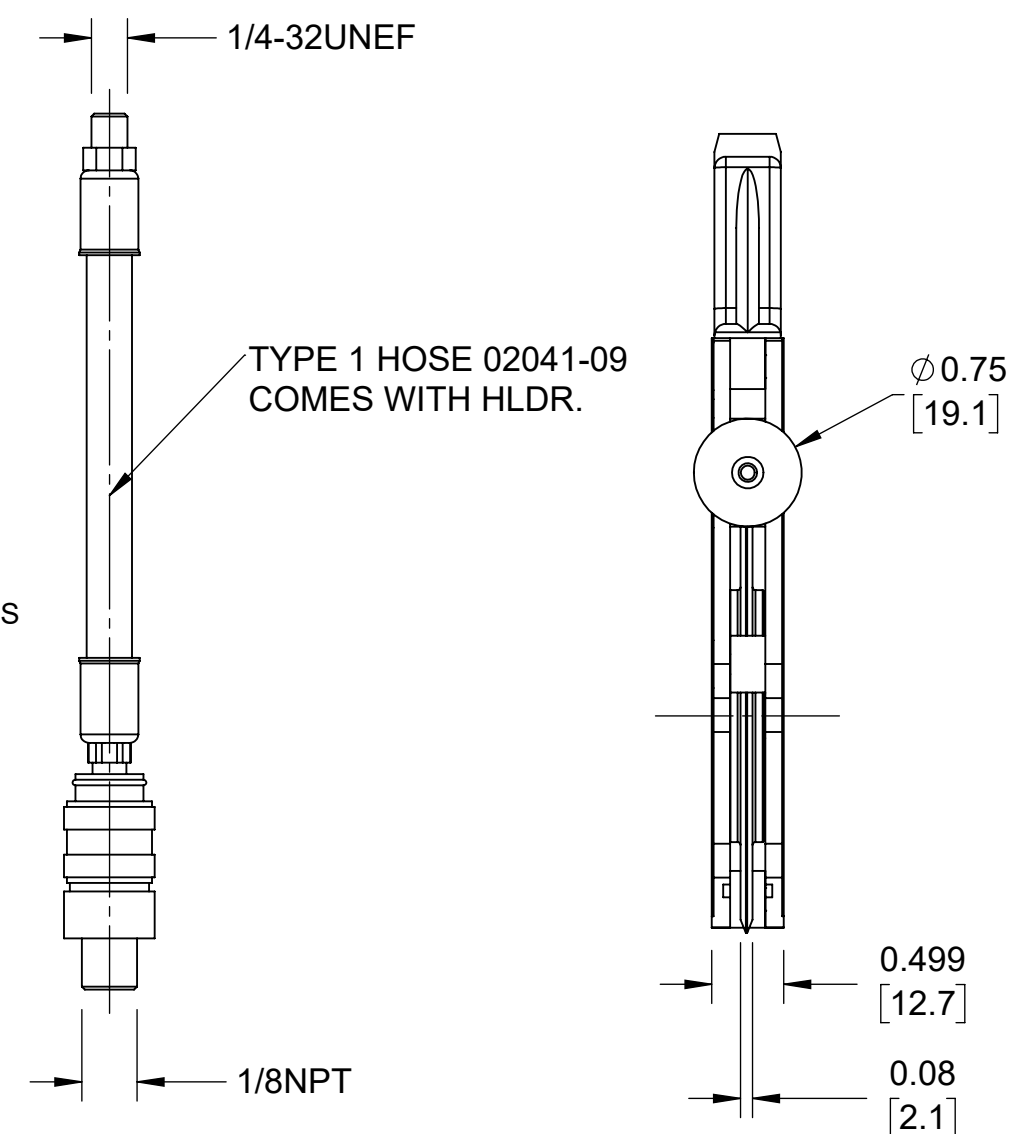
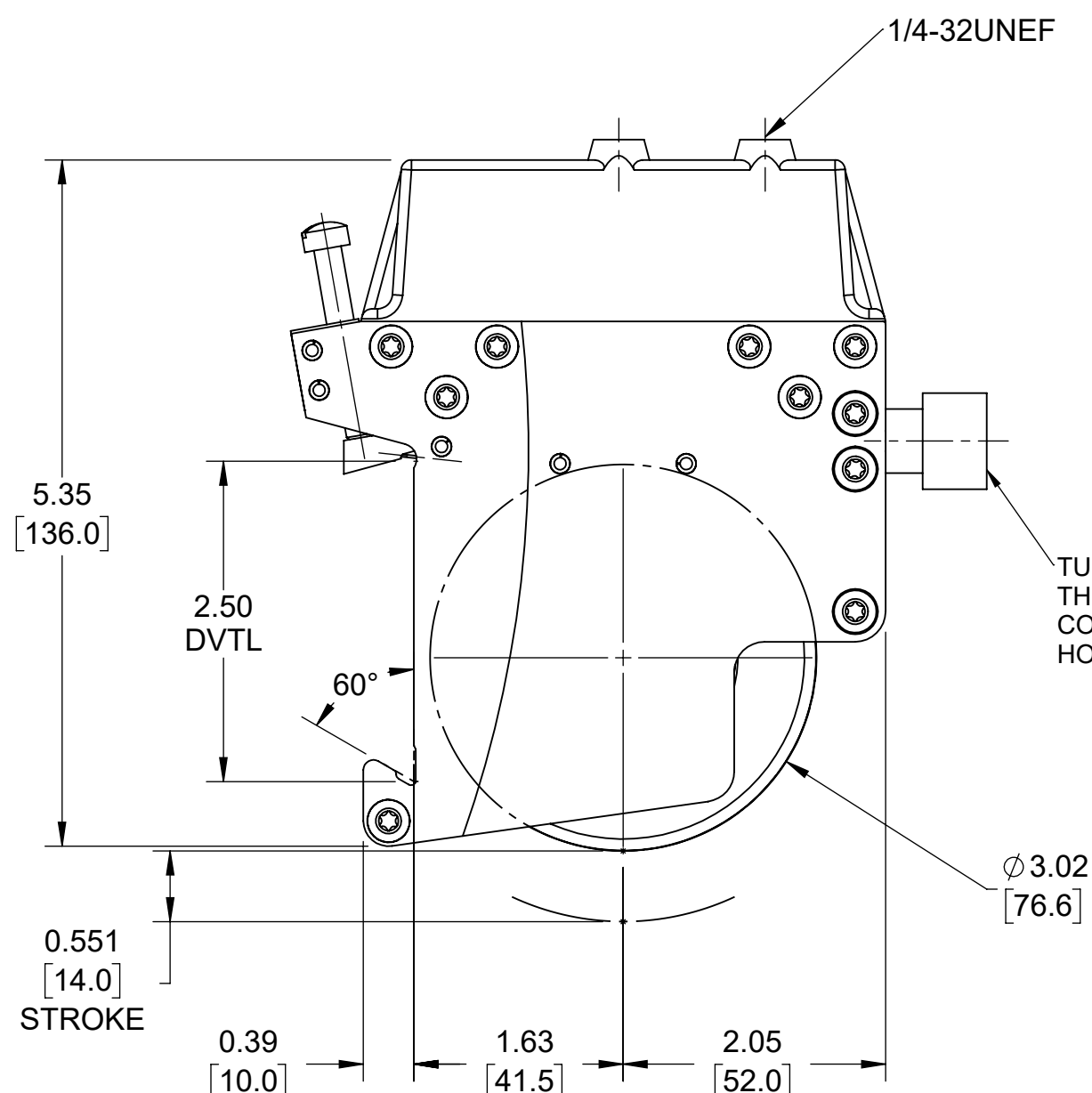
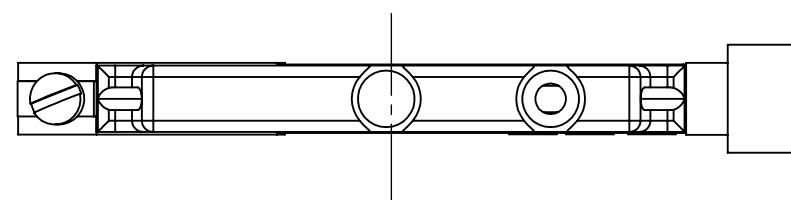
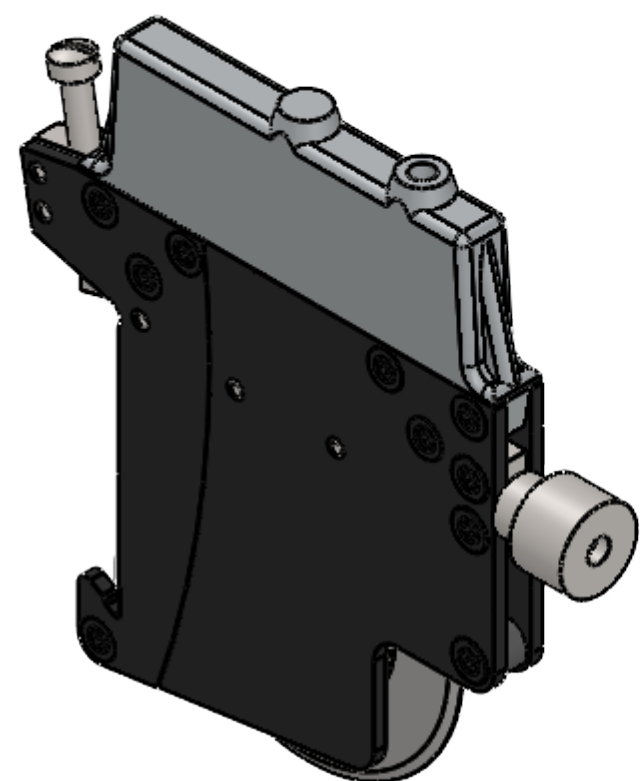


©

User Component Qty UM Description

0010	02023-01	1.00	EA	HLDR,PQAS1/2",STD,SCR FIX
0020	416545	1.00	EA	SLIDE,ADJUSTMENT,DEPTH SET
0030	244B020506	1.00	EA	GUIDE PIECE
0040	654946	1.00	EA	SPRG,COMP,5.5MMX4.5X20.5
0050	234E010004	1.00	EA	WASHER, M4, MODIFIED
0060	02777	2.00	EA	PIN,TENSION,M4X12
0070	02095-09	3.00	EA	SCR,CAP,FL TORX HD,M4X12,BLK
0080	416544	1.00	EA	KNOB,KNURLED,DEPTH SET HLDR
0090	02038-09	1.00	EA	RING,DISTANCE - PQAS 1/2"

REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	3791	7/2/08	RELSD
A	3936	10/19/10	MC
B	4190	11/30/15	MC
C	4499	3/31/2021	BGB



NOTES:

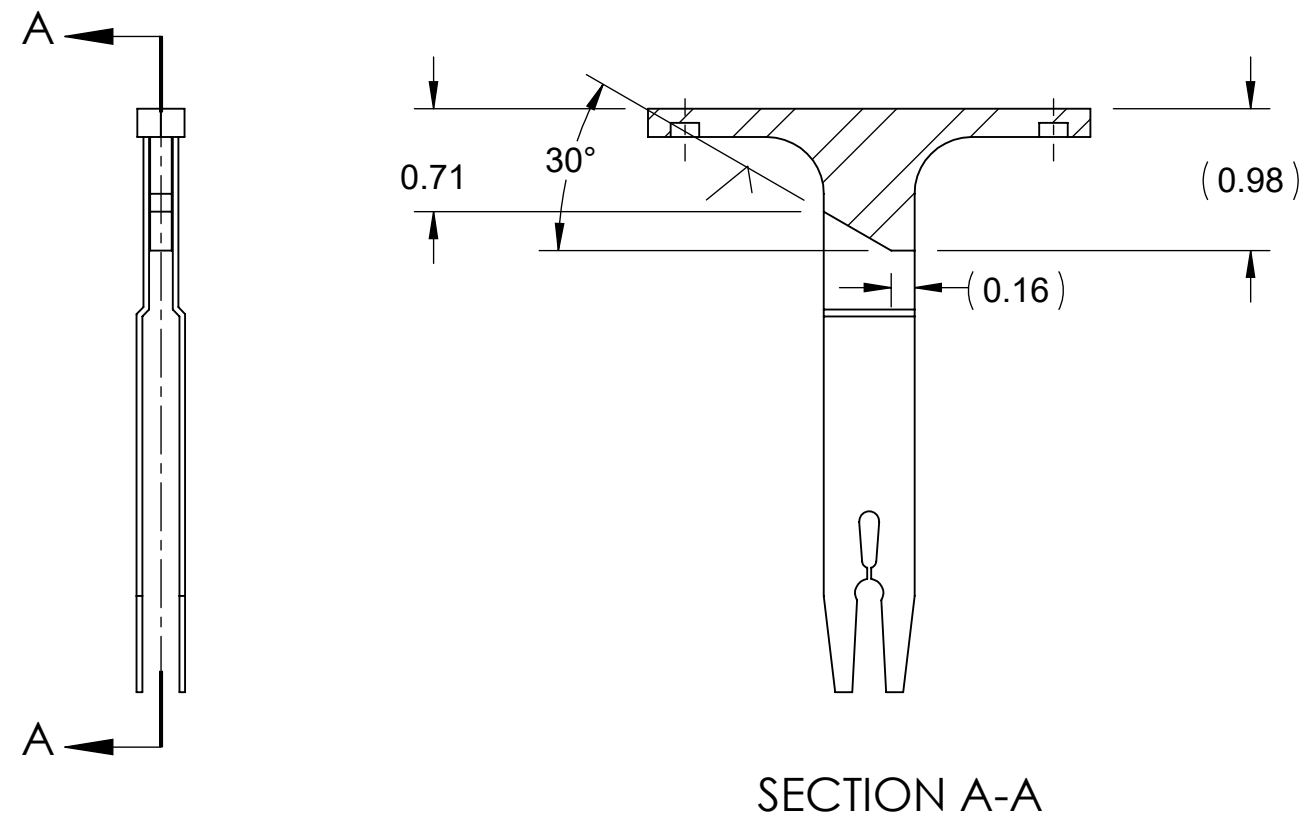
1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 1.77 LBS
6. REF DW DWG 244A081C01001.
7. SLIT WIDTH MINIMUM: 0.78"

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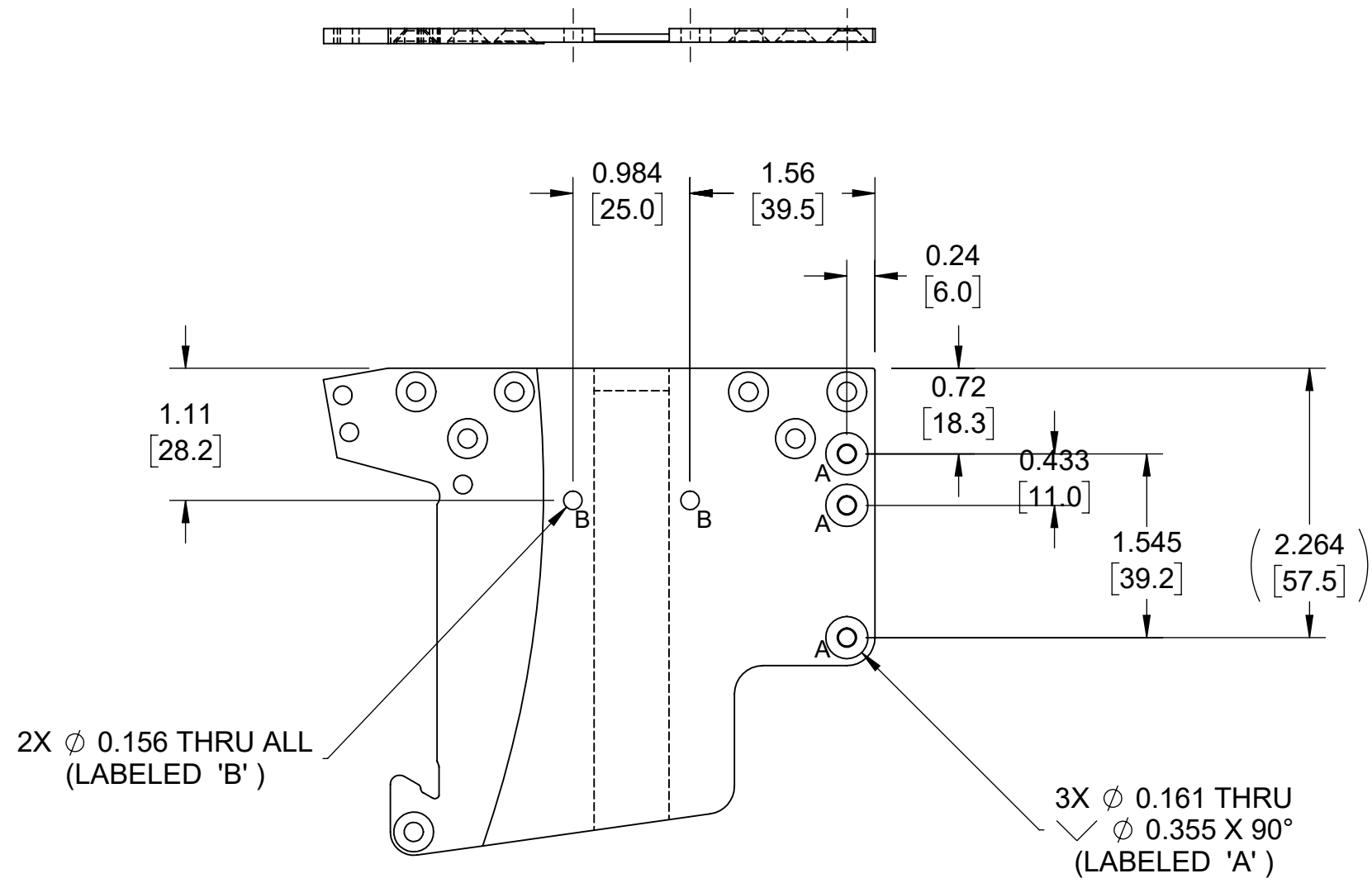
© (REDRAWN IN SOLIDWORKS, MODEL,DRAWING & PDF)

<p>US PROJECTION</p>	<p>DIENES CORPORATION Spencer Massachusetts</p>									
	<p>HLDR,PQAS,SCR,0.78"SLIT,DP KNB</p>									
<p>REFERENCE METRIC DATA</p>		<p>Unless Otherwise Noted Dims in Inches</p>								
<table border="1"> <tr> <th>DIM</th> <th>TOL</th> </tr> <tr> <td>O.D.</td> <td></td> </tr> <tr> <td>I.D.</td> <td></td> </tr> <tr> <td>THK.</td> <td></td> </tr> </table>		DIM	TOL	O.D.		I.D.		THK.		<p>Drawn by: BGB</p> <p>Date: 03/31/2021</p> <p>Checked by: BB</p> <p>Date: 03/31/2021</p> <p>Scale: 3:4</p>
DIM	TOL									
O.D.										
I.D.										
THK.										
<p>REF DWG: 244A081C01001</p>		<p>Sheet 1 of 3</p> <p>Drawing Number CP2020-0001</p> <p>Rev. C</p> <p style="text-align: right;">For Internal DIENES CORPORATION Use Only</p>								

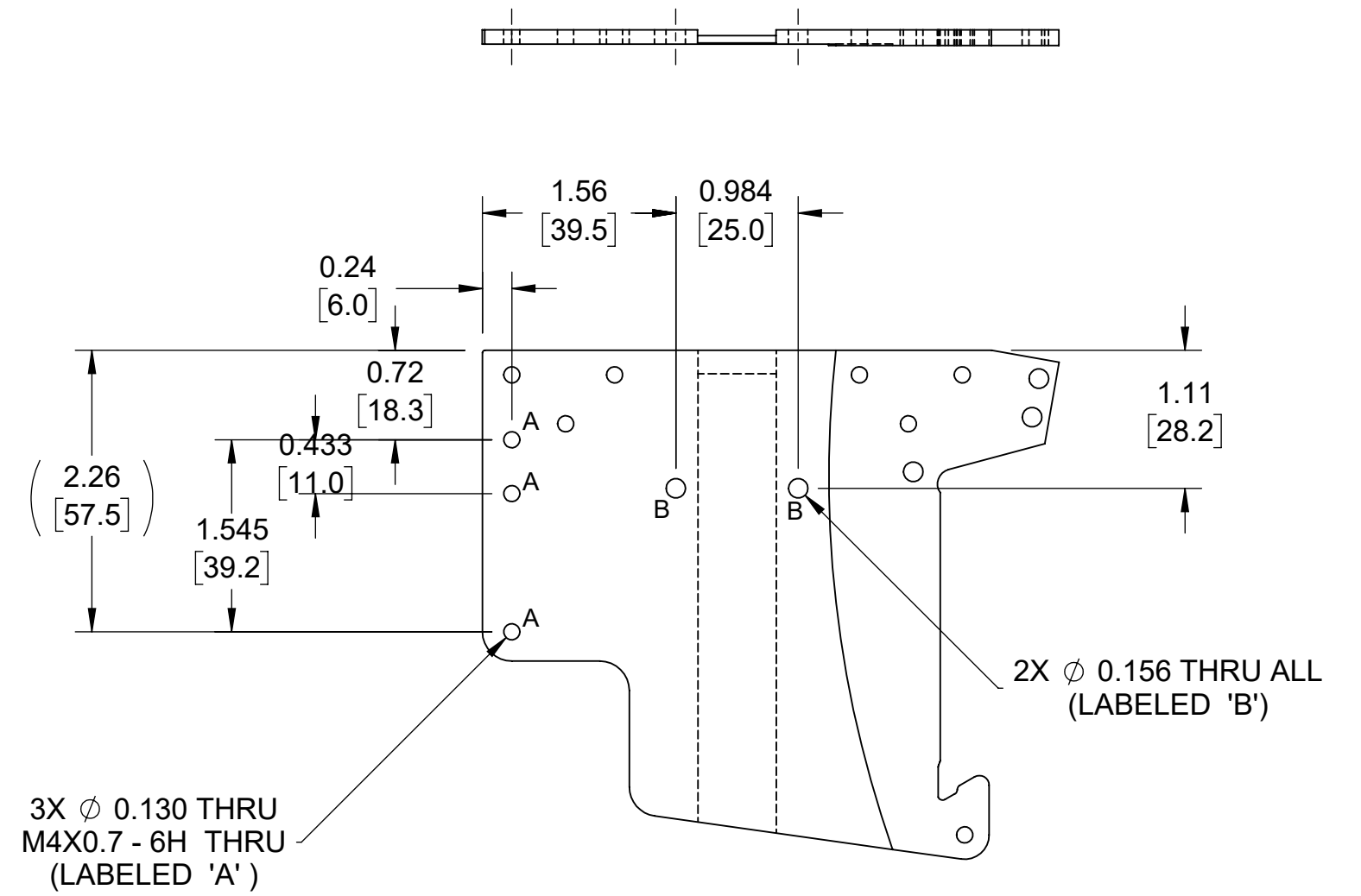
Tolerances Unless Noted:
 .XXXX ±.0005
 .XXX ±.005
 .XX ±.010
 FRACT: ±.015
 ANGLE: ±1/2°
 Finish Unless Noted: ✓



EXISTING FORK 02034-09

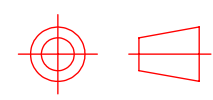


PQAS RH SIDEPLATE 02768



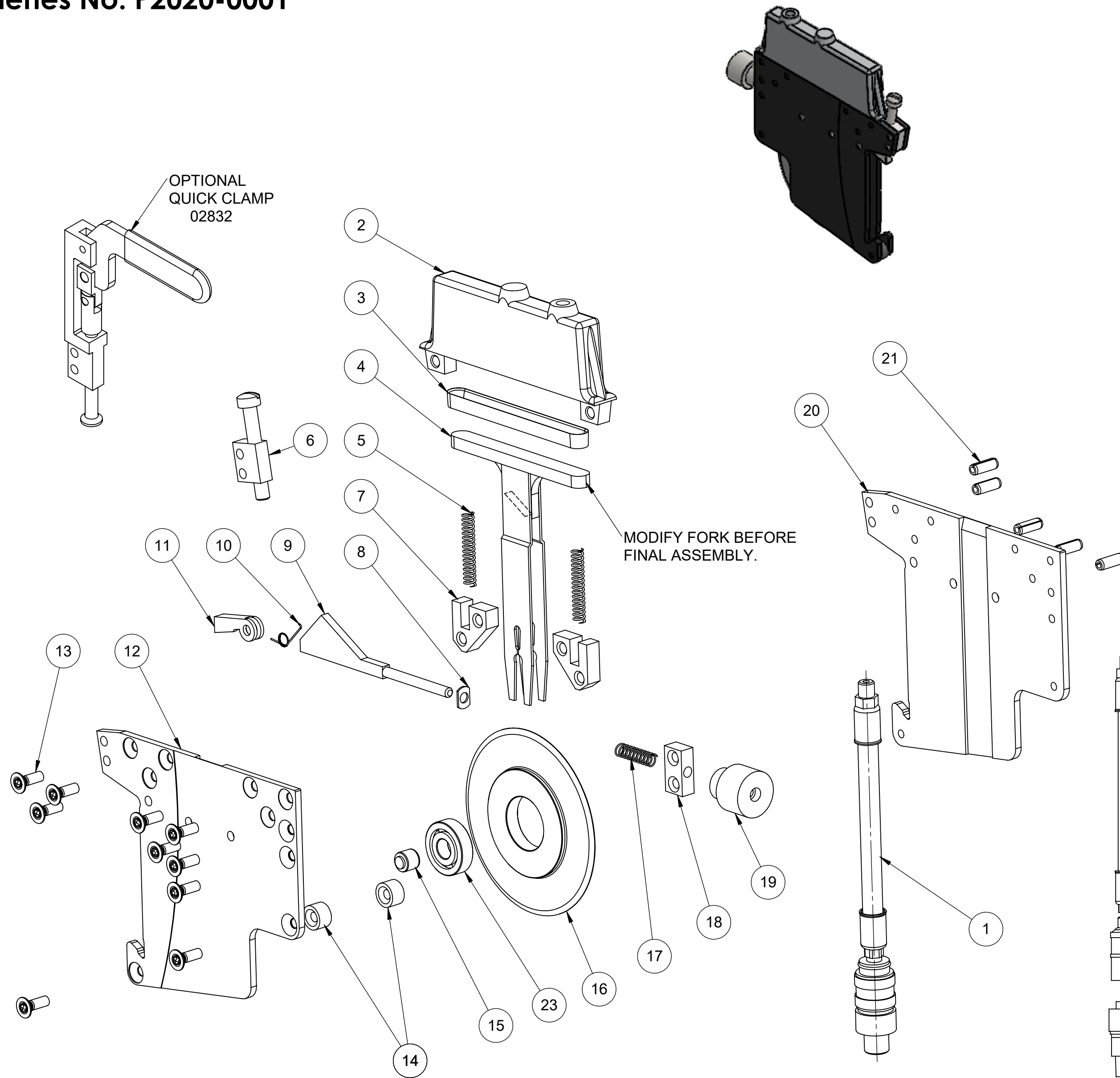
PQAS LH SIDEPLATE 02769

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REFERENCE METRIC DATA		HLDR,PQAS,SCR,0.78"SLIT,DP KNB	
<small>Unless Otherwise Noted Dims in Inches</small>		<small>Drawn by:</small> BGB	<small>Date:</small> 03/31/2021
<small>Tolerances Unless Noted:</small> .XXXX ±.0005 .XXX ±.005 .XX ±.010 FRACT: ±.015 ANGLE: ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/> 125		<small>Checked by:</small> BB	<small>Date:</small> 03/31/2021
<small>DO NOT SCALE DRAWING</small>		<small>Scale:</small> 3:4	<small>Drawing Number</small> CP2020-0001
<small>Sheet 2 of 3</small>		<small>Rev.</small> C	
<small>REF DWG:</small>		<small>For Internal DIENES CORPORATION Use Only</small>	

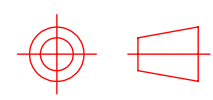
PQAS 1/2" Scr Clamp Score Cut Depth Adj. Holder

Dienes No. P2020-0001



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
2	02032-09	PQAS Pressure Cylinder	1
3	02033-09	Gasket,Bladder PQAS 1/2"	1
4	02034-09	PQAS 1/2" Knife Fork	1
5	02039-09	SPRG,PRESSURE,30mm LONG	2
6	222158-10	CLAMP ASSY, 1/2PQAS(10-24 Scr)	1
7	02599	Intermediate Piece	2
8	234E010004	WASHER,M4,MODIFIED	1
9	416545	SLIDE,ADJ,DEPTH SET	1
10	412414-01	SPRG,RETURN,PQAS/PQDS	1
11	02037-09	CLAMP ARM PQAS 1/2"	1
12	02768	PQAS RH Sideplate (C'sink holes)	1
13	02095-09	SCR,CAP,FL TORX HD,M4x12	10
14	02038-09	Distance Ring	2
15	02035-09	Bearing Pin	1
16	02254	Knf,Crushcut 793a - 52100	1
17	654946	SPRG,COMP,5.5MMX4.5X20.5	1
18	244B020506	GUIDE PIECE	1
19	416544	KNOB,KNURLED,DEPTH	1
20	02769	PQAS LH Sideplate (Thd holes)	1
21	02777	PIN,SPRING M4x12	5
23	02676	BRG,BALL,OPEN 8X22X6	1

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<small>Unless Otherwise Noted Dims in Inches</small>		<small>Drawn by:</small>	BGB
<small>Tolerances Unless Noted:</small> .XXXX ±.0005 .XXX ±.005 .XX ±.010 FRACT: ±.015 ANGLE: ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/> 125		<small>Date:</small>	03/31/2021
<small>DO NOT SCALE DRAWING</small>		<small>Checked by:</small>	BB
<small>Sheet 3 of 3</small>		<small>Date:</small>	03/31/2021
<small>REF DWG:</small>		<small>Scale:</small>	3:4
		<small>Drawing Number</small>	CP2020-0001
		<small>Rev.</small>	C
<small>For Internal DIENES CORPORATION Use Only</small>			