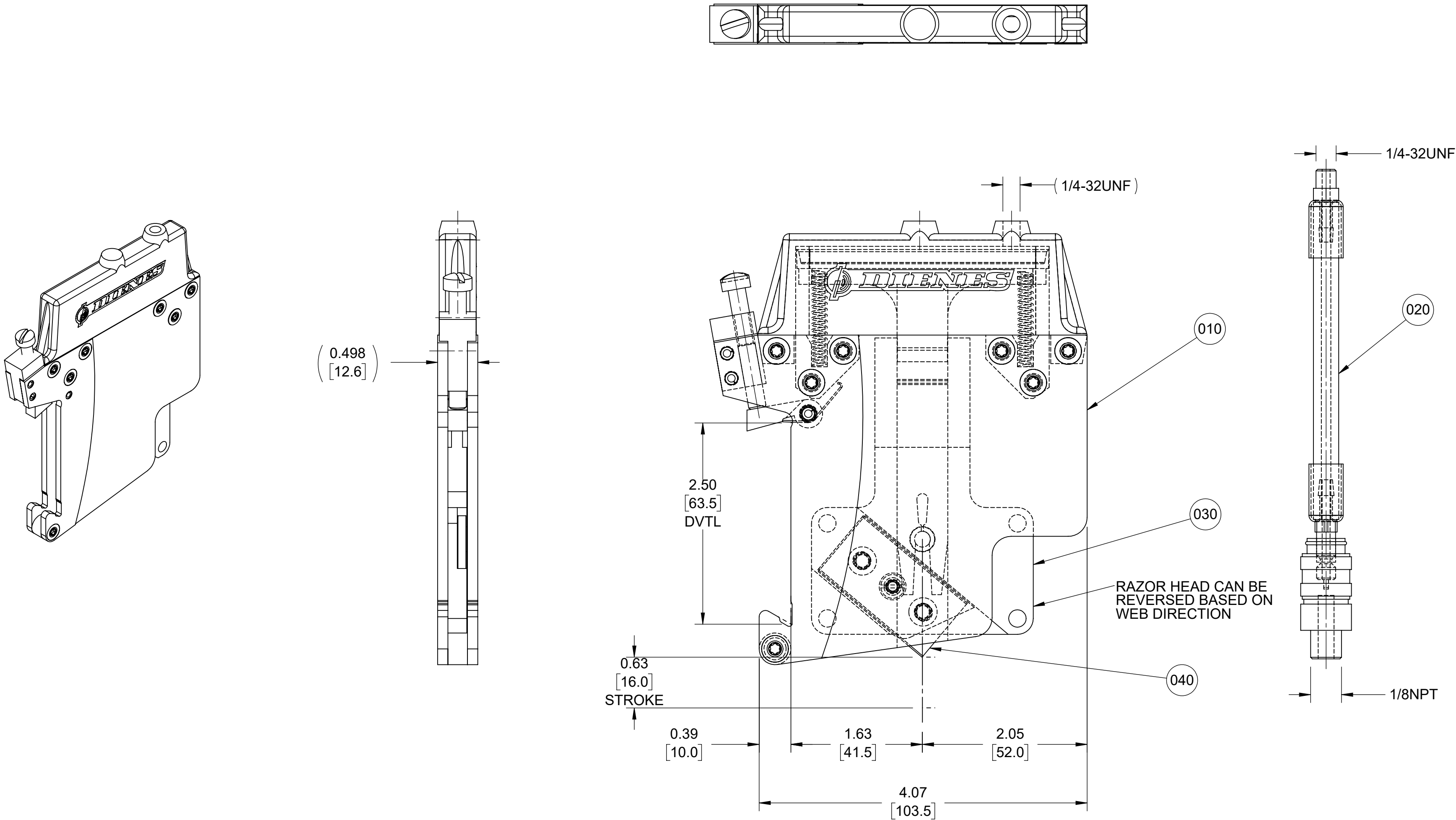


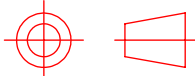
User	Component	Qty	UM	Description
	02035-09	-1.00	EA	PIN,BRG,1/2" HLDR 22MM BRG
	02041-09	-1.00	EA	HOSE,AIR,TYPE 1 - 20" W/CPLR
	02254	-1.00	EA	KNF,SCORE 3.0X.86X.24-45° 52
	02676	-1.00	EA	BRG,BALL,OPEN 8X22X6
0010	02023-01	1.00	EA	HLDR,PQAS1/2",STD,SCR FIX
0020	02041-25	1.00	EA	HOSE,AIR,TYPE 1- 20" FLO-RESTR
0030	275A025001001	1.00	EA	ADPT,RAZOR 86,5X82X6,19PQAS1/2
0040	02913	1.00	EA	KNF,RAZOR 1.69 X.875 X.008

REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	-		RELS D
A	4499	7/12/2022	BGB



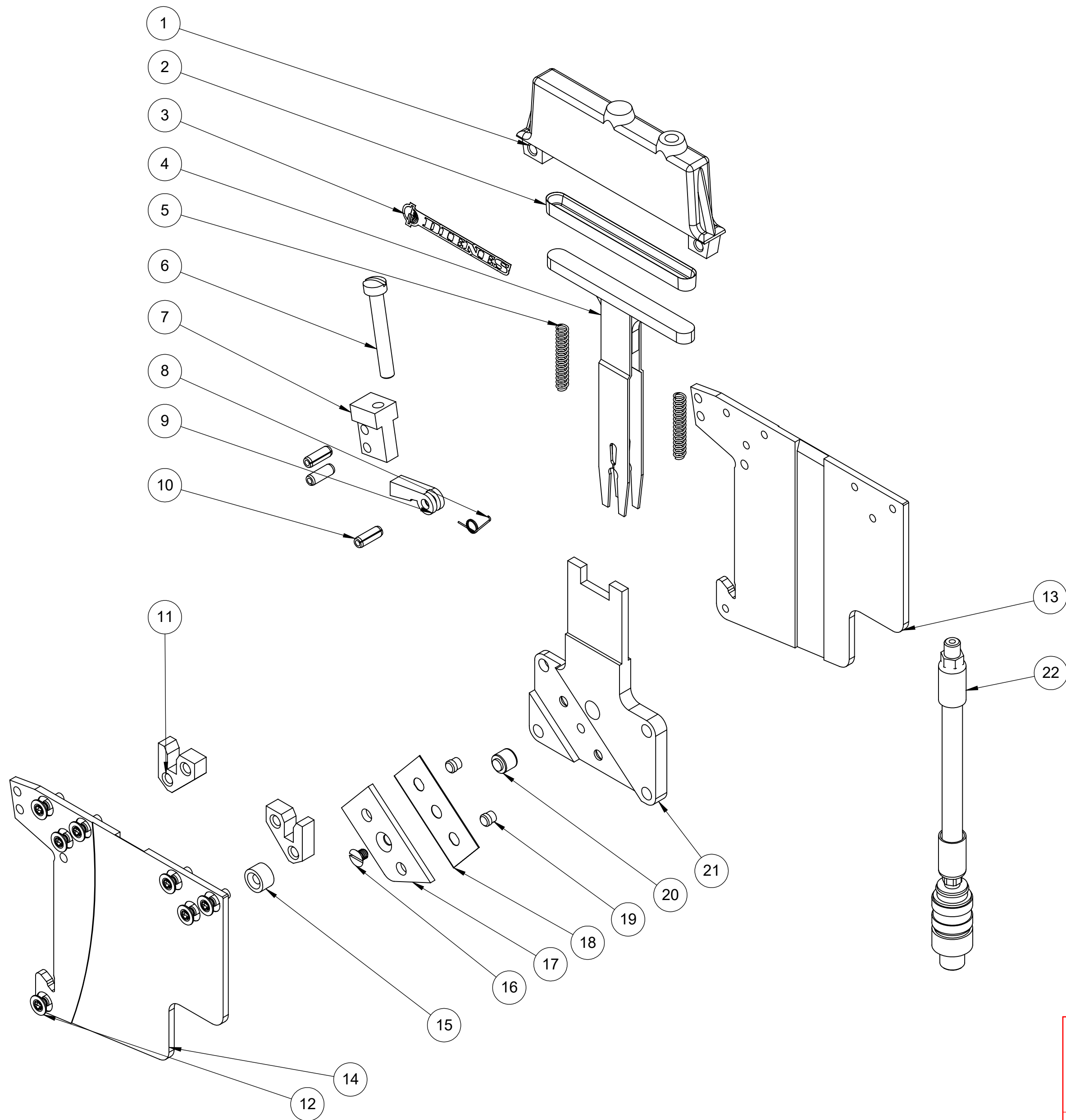
- NOTES:
1. MATERIAL: SEE BILL OF MATERIAL.
 2. THIS HOLDER IS NON STANDARD CONFIGURATION. (REF. SAME AS 22300-29 EXCEPT FOR WITHOUT QUICK CLAMP & CENTER ADJ SCREW SIZE.
 3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
 4. TEST HOLDER FOR STROKE.
 5. APPROX. WEIGHT: 1.47 LBS

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OTHER THAN THOSE INTENDED

 US PROJECTION		DIENES CORPORATION Spencer Massachusetts	
		HLDR,PQAS 1/2",RAZOR,ADPT	
REFERENCE METRIC DATA		Unless Otherwise Noted Dimensions Are In Inches	Drawn by: BGB
DIM	TOL	Tolerances Unless Noted: XXX ±.005 XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: 125 ✓	Date: 03/05/2019
O.D.		DO NOT SCALE DRAWING	Checked by: BB
I.D.			Date: 03/05/2019
THK.		Sheet 1 of 2	Scale: 1:1
REF DWG: 22300-29		Drawing Number C02023-56	
		Rev. A	
		For Internal DIENES CORPORATION Use Only	

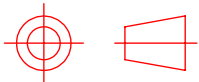
REFERENCE METRIC DATA	
DIM	TOL
O.D.	
I.D.	
THK.	
REF DWG:	22300-29

PQAS 1/2" Screw Clamp Razor Cut Holder
Dienes No. 02023-56



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02032-09	CYLINDER,PRESSURE - PQAS	1
2	02033-09	Gasket,Bladder PQAS 1/2"	1
3	298G019001001	LOGO,DECAL	1
4	02034-09	PQAS 1/2" Knife Fork	1
5	02039-09	SPRG,PRESSURE,30mm LONG	2
6	02125-09	SCR,FILLISTER HD,12-24X1.5 LG	1
7	02036-09	PQAS Clamp Body	1
8	412414-01	SPRG,RETURN,PQAS/PQDS	1
9	02037-09	PQAS 1/2-Clamp Arm	1
10	02777	PIN,SPRING M4x12	3
11	02599	Intermediate Piece	2
12	02095-09	SCR,CAP,FL TORX HD,M4x12	7
13	02769	PQAS LH Sideplate (Thd holes)	1
14	02768	PQAS RH Sideplate (C'bore'd holes)	1
15	02038-09	Distance Ring	1
16	90274A214	SCR,MACH,FL HD,M4X5,SLOTTED	1
17	275B010049010	COVER,BLADE,RAZOR	1
18	02913	KNF,RAZOR 1.69 X.875 X.008	1
19	234E010013010	PIN,Ø5X4.8	2
20	02035-09	PIN,BEARING	1
21	275B100054010	ADPT,PQAS1/2,RAZOR	1
22	02041-25	HOSE,AIR,TYPE 1- 20" FLO-RESTR	2

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 US PROJECTION	DIENES CORPORATION <i>Spencer Massachusetts</i>		
REFERENCE METRIC DATA		HLDR,PQAS 1/2",RAZOR,ADPT	
DIM		Unless Otherwise Noted Dims in Inches	
TOL		Drawn by:	BGB
O.D.		Date:	03/05/2019
I.D.		Checked by:	BB
THK.		Date:	03/05/2019
REF DWG:		Scale:	3:4
		DO NOT SCALE DRAWING	
		Sheet 2 of 2	Drawing Number C02023-56
		For Internal DIENES CORPORATION Use Only	
		Rev.	A