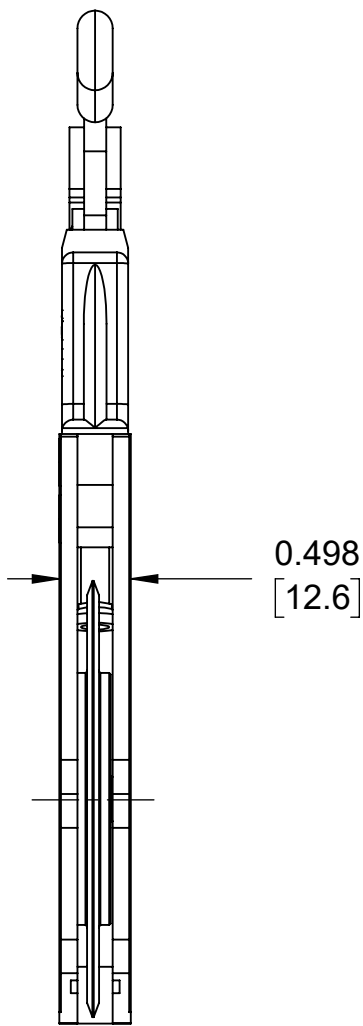
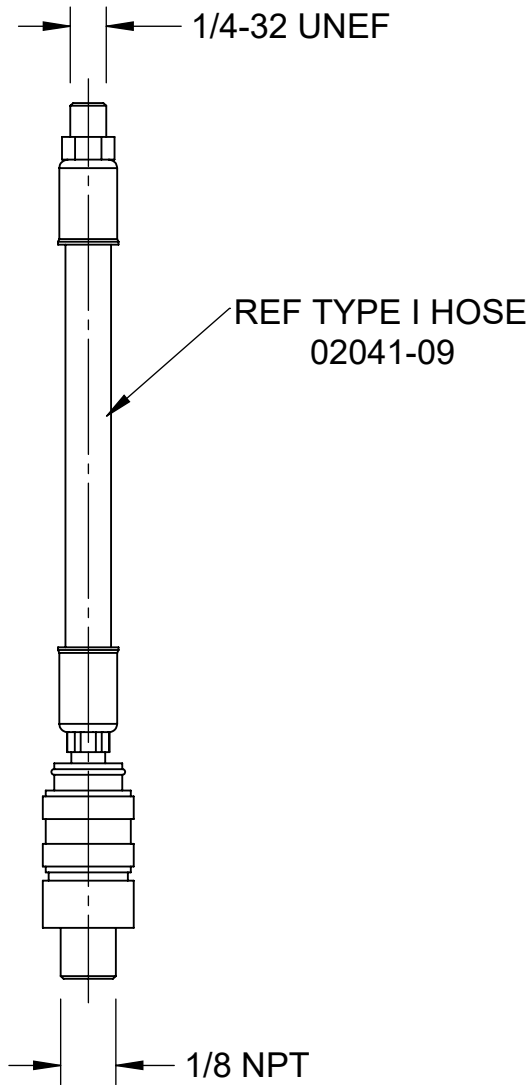
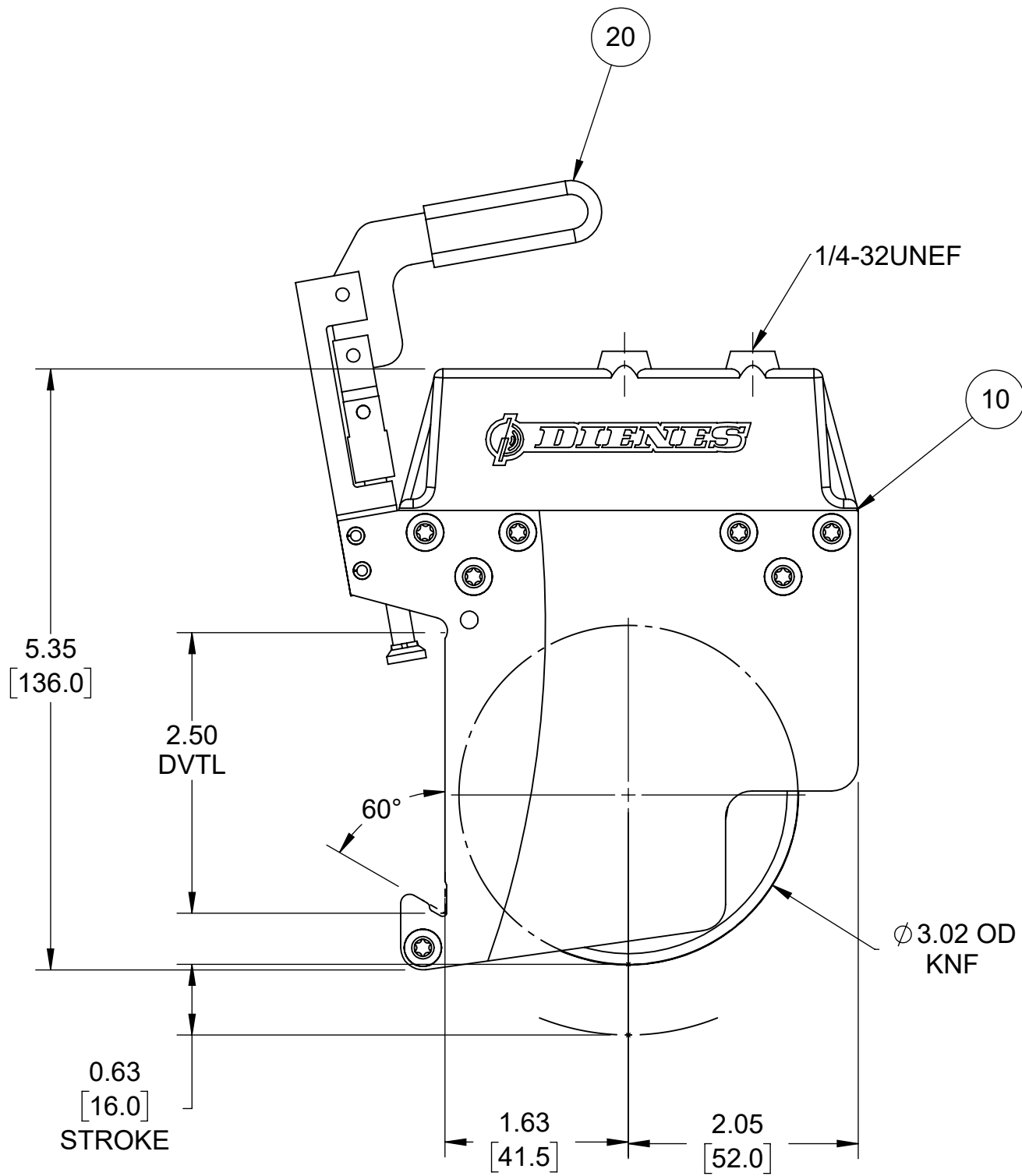
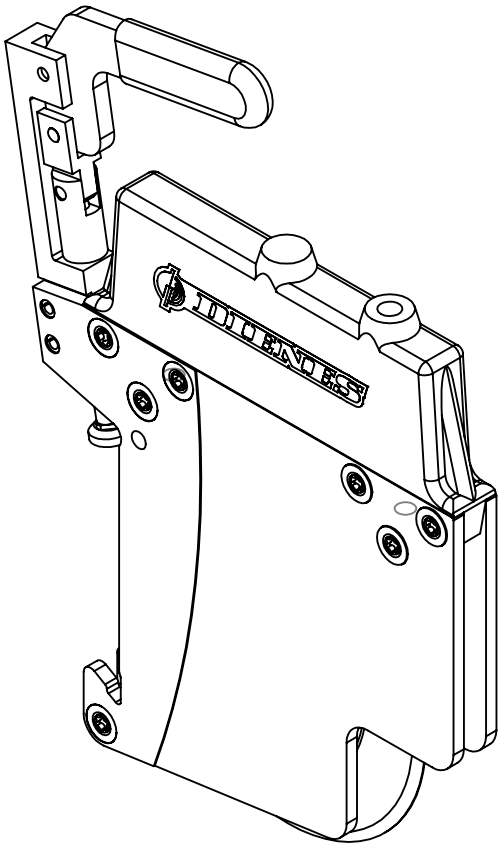


	02036-09	-1.00	EA	CLAMP,BODY PQAS 1/2"(12-24 SCR
	02037-09	-1.00	EA	CLAMP ARM - PQAS 1/2"
	02125-09	-1.00	EA	SCR,FILLISTER HD,12-24X1.5 LG
	412414-01	-1.00	EA	SPRG,RETURN,PQAS/PQDS
0010	02023-01	1.00	EA	HLD, PQAS 1/2", STD, SCR FIX
0020	02832	1.00	EA	QUICK CLAMP FOR PQAS 1/2"

REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	4499	5/14/2020	RELS



NOTES:

- 1. MATERIAL: SEE BILL OF MATERIAL.
- 2. THIS HOLDER IS STANDARD CONFIGURATION.
- 3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
- 4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
- 5. APPROX. WEIGHT: 2.02 LBS
- 6. THIS DRAWING IS OFFICIAL DRAWING, SEE 244A220B01001 REFERENCE ONLY.

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OTHER THAN THOSE INTENDED

US PROJECTION

REFERENCE METRIC DATA		DIM		TOL	
O.D.					
I.D.					
THK.					
REF DWG:	02023-01				

DIENES CORPORATION
Spencer Massachusetts

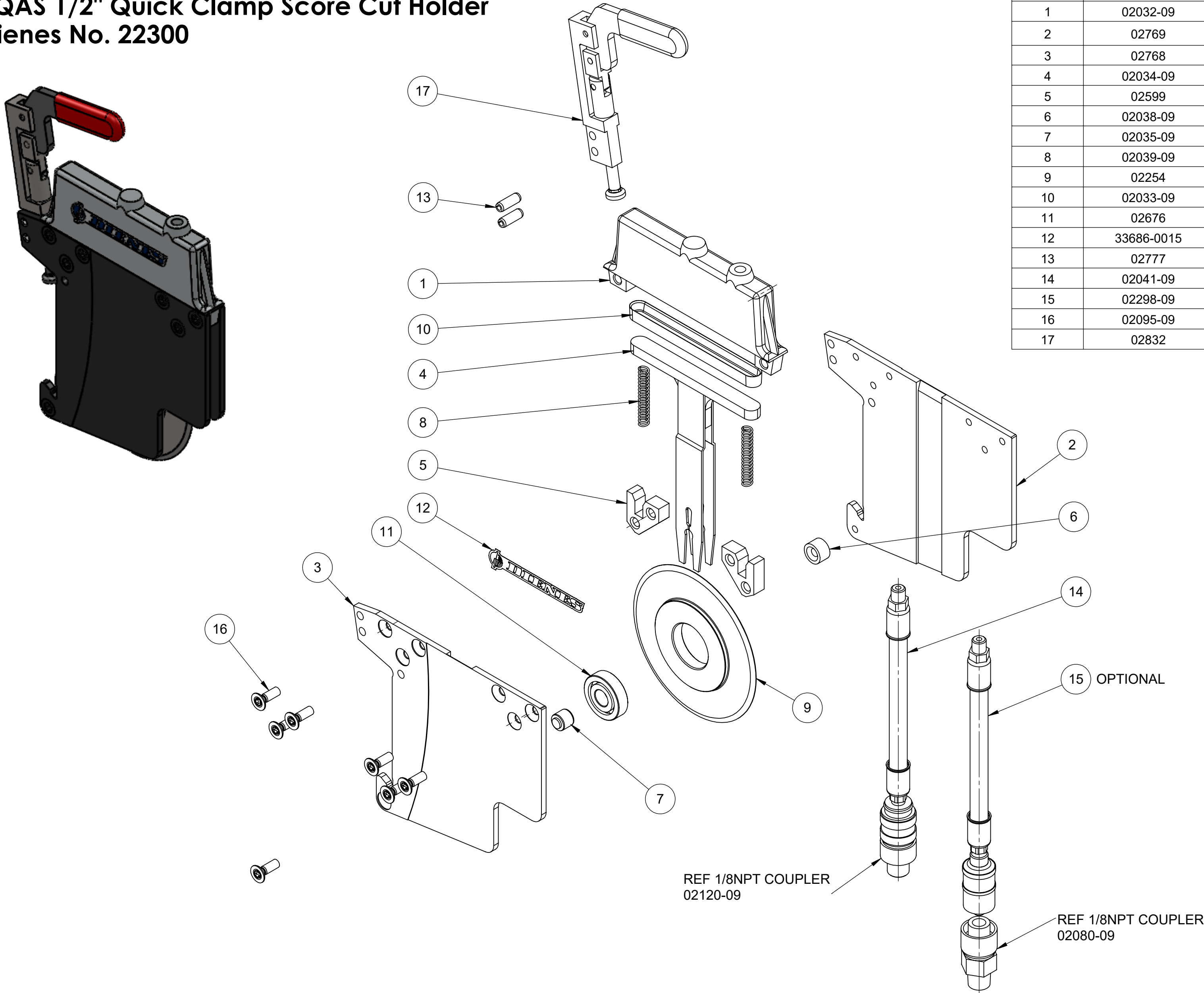
HLDR,PQAS 1/2",W/QC STD

Unless Otherwise Noted Dimensions Are In Inches	Drawn by:	BGB
Tolerances Unless Noted:	Date:	05/14/2020
.XXX ±.005 .XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: 125 ✓	Checked by:	BGB
DO NOT SCALE DRAWING	Date:	05/14/2020
Sheet 1 of 2	Scale:	3:4
Drawing Number	C22300	Rev.
		A

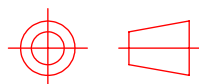
For Internal DIENES CORPORATION Use Only

PQAS 1/2" Quick Clamp Score Cut Holder
Dienes No. 22300

ITEM NO.	PART NUMBER	DESCRIPTION	
1	02032-09	PQAS PRESSURE CYLINDER	1
2	02769	PQAS LH SIDEPLATE (THRD)	1
3	02768	PQAS RH SIDEPLATE (C'SINK)	1
4	02034-09	PQAS 1/2" KNIFE FORK	1
5	02599	INTERMEDIATE PIECE	2
6	02038-09	DISTANCE RING	1
7	02035-09	BEARING PIN	1
8	02039-09	SPRG,PRESSURE,30mm LONG	2
9	02254	KNF,CRUSHCUT 793A - 52100	1
10	02033-09	GASKET,BLADDER PQAS 1/2"	1
11	02676	BRG,BALL,OPEN 8X22X6	1
12	33686-0015	LOGO,DECAL	1
13	02777	PIN,SPRING M4X12	2
14	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
15	02298-09	HOSE,AIR,TYPE 3, 20"W/CPLR	1
16	02095-09	SCR,CAP,FL TORX HD,M4X12	7
17	02832	QUICK CLAMP FOR PQAS 1/2"	1



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 US PROJECTION		DIENES CORPORATION Spencer Massachusetts		
		HLDR,PQAS 1/2",W/QC STD		
REFERENCE METRIC DATA		Unless Otherwise Noted Dimensions Are In Inches	Drawn by:	BGB
DIM		Tolerances Unless Noted: XXX ±.005 XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: 125 ✓	Date:	05/14/2020
TOL			Checked by:	BGB
O.D.			Date:	05/14/2020
I.D.			Scale:	3:4
THK.		DO NOT SCALE DRAWING	Drawing Number	Rev.
		Sheet <u>2</u> of <u>2</u>	C22300	A
REF DWG: 02023-01		For Internal DIENES CORPORATION Use Only		