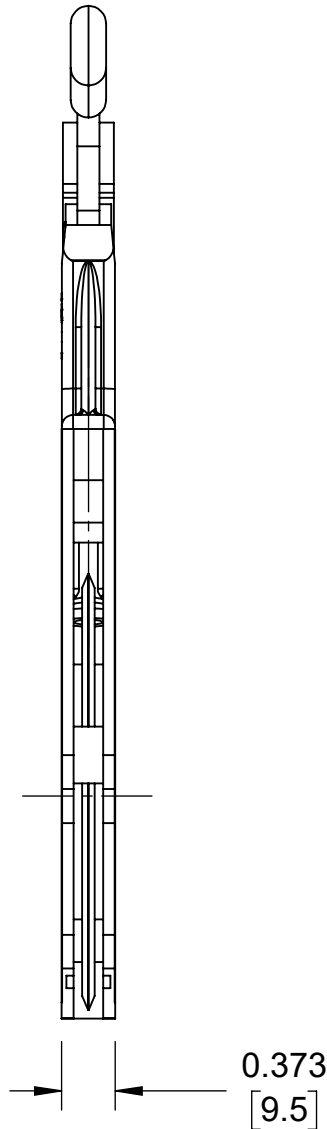
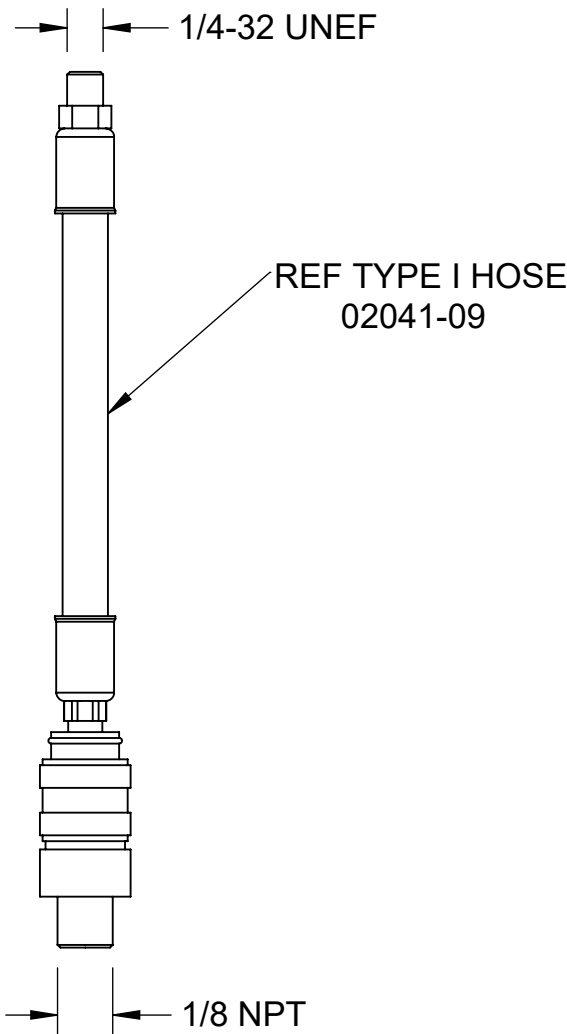
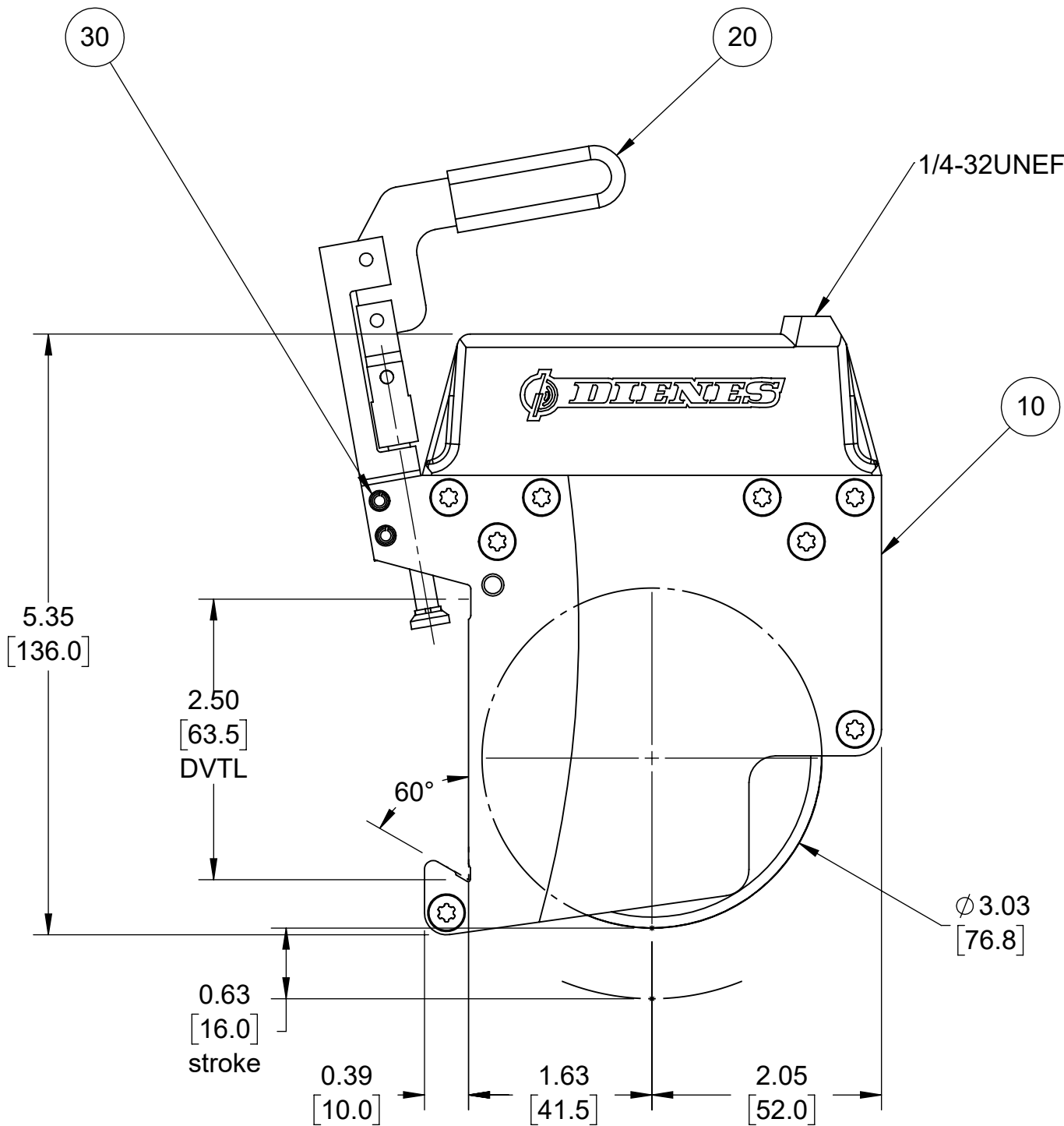
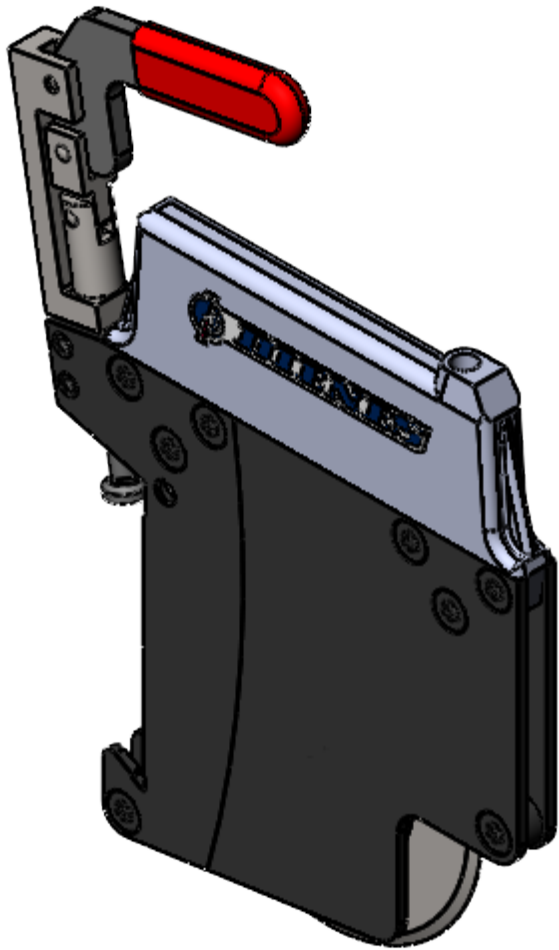


021086	-1.00 EA	CLAMP BODY, PQAS 3/8"(8-32)
021087	-1.00 EA	CLAMP ARM, PQAS 3/8"
02154-09	-1.00 EA	SCR, FILLISTER HD, 8-32X1.5
0010 02022-01	1.00 EA	HLD, PQAS 3/8", SCR, STD
0020 021259	1.00 EA	QUICK CLAMP FOR PQAS 3/8"
0030 655384	2.00 EA	PIN, TENSION 5/32 x 3/8 FS

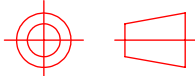
REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	4499	5/27/2020	RELS



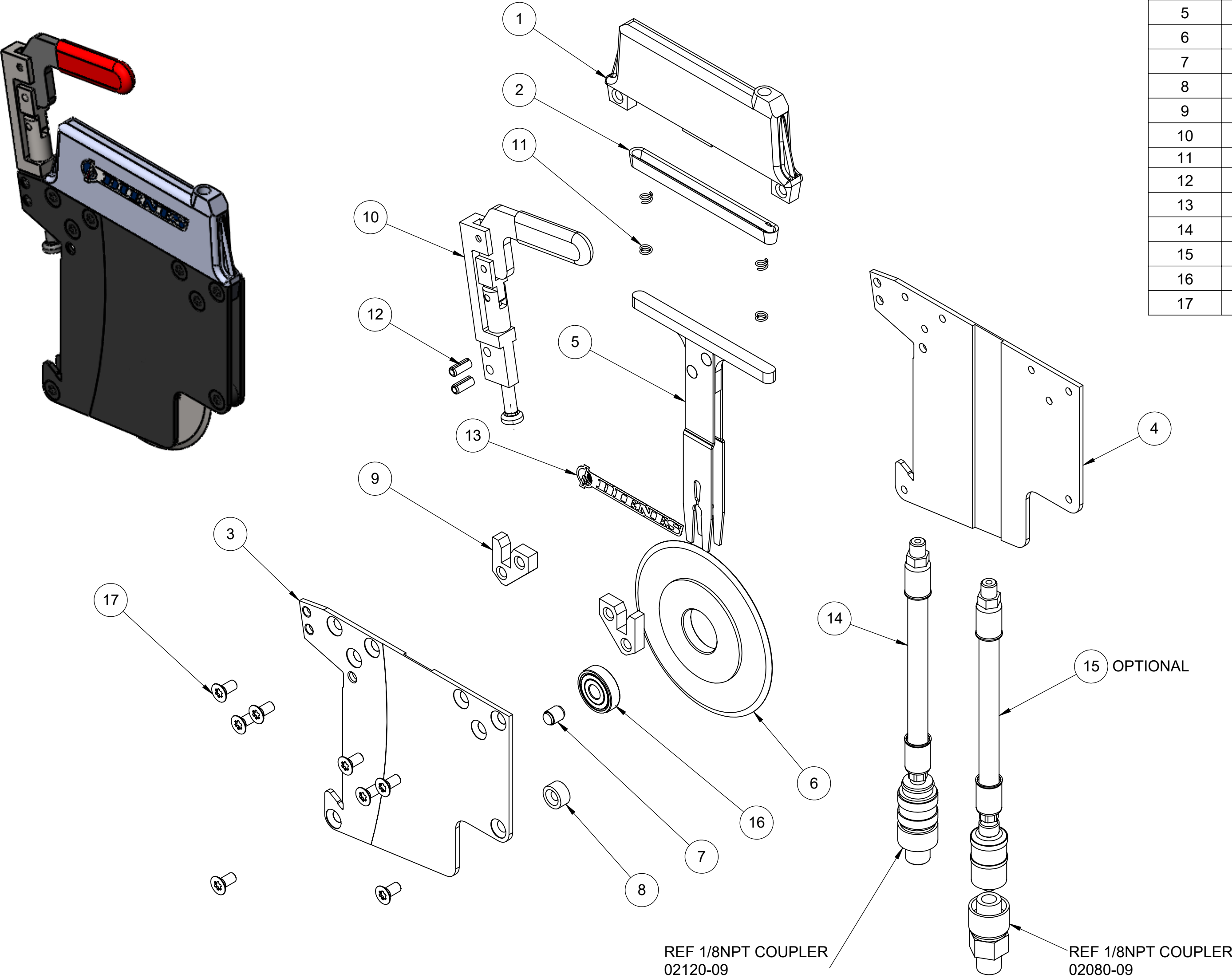
NOTES:

1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 1.37 LBS

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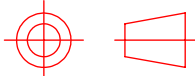
 US PROJECTION		DIENES CORPORATION Spencer Massachusetts			
		HLDR,PQAS,3/8 W/QC			
REFERENCE METRIC DATA		Unless Otherwise Noted Dimensions Are In Inches		Drawn by: BGB	
	DIM	TOL	Tolerances Unless Noted: XXX ±.005 XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: 125 ✓	Date: 05/27/2020	
O.D.				Checked by: BB	
I.D.				Date: 05/27/2020	
THK.				Scale: 3:4	
REF DWG: 02022-01		DO NOT SCALE DRAWING		Drawing Number	Rev.
		Sheet 1 of 2		C22430	-
		For Internal DIENES CORPORATION Use Only			

PQAS 3/8" Quick Clamp Score Cut Holder
Dienes No. 22430



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02152-09	CYLINDER,PRESSURE-PQAS 3/8	1
2	02042-09	GASKET,PQAS 3/8	1
3	02768	SIDEPLATE,RH (NON-REPLACEABLE)	1
4	02769	SIDEPLATE,LH (NON-REPLACEABLE)	1
5	02153-09	KNIFE FORK	1
6	02731	KNF,SCORE 3.0X.74X.204-45° 52	1
7	02043-09	PIN,BRG 3/8"	1
8	02133-09	DISTANCE RING,PQAS 3/8"	2
9	021208	INTERMEDIATE PIECE,PQAS 3/8"	2
10	021259	QUICK CLAMP FOR PQAS 3/8"	2
11	02039-09	SPRG,PRESSURE	1
12	655384	PIN,TENSION,5/32X3/8	2
13	33686-0015	LOGO,DECAL	1
14	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
15	02298-09	HOSE,AIR,TYPE 3 - 20" W/CPLR	1
16	02591	BRG,BALL 5.2MM,SEALED	1
17	02132-09	SCR,CAP,FL TORX HD,M4X8,5	8

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 US PROJECTION		DIENES CORPORATION Spencer Massachusetts			
		HLDR,PQAS,3/8 W/QC			
REFERENCE METRIC DATA		Unless Otherwise Noted Dimensions Are In Inches	Drawn by:	BGB	
		Tolerances Unless Noted: XXX ±.005 XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: 125 ✓	Date:	05/27/2020	
DIM	TOL		Checked by:	BB	
O.D.			Date:	05/27/2020	
I.D.			Scale:	3:4	
THK.		DO NOT SCALE DRAWING	Drawing Number		Rev.
		Sheet <u>2</u> of <u>2</u>	C22430		-
REF DWG:		For Internal DIENES CORPORATION Use Only			