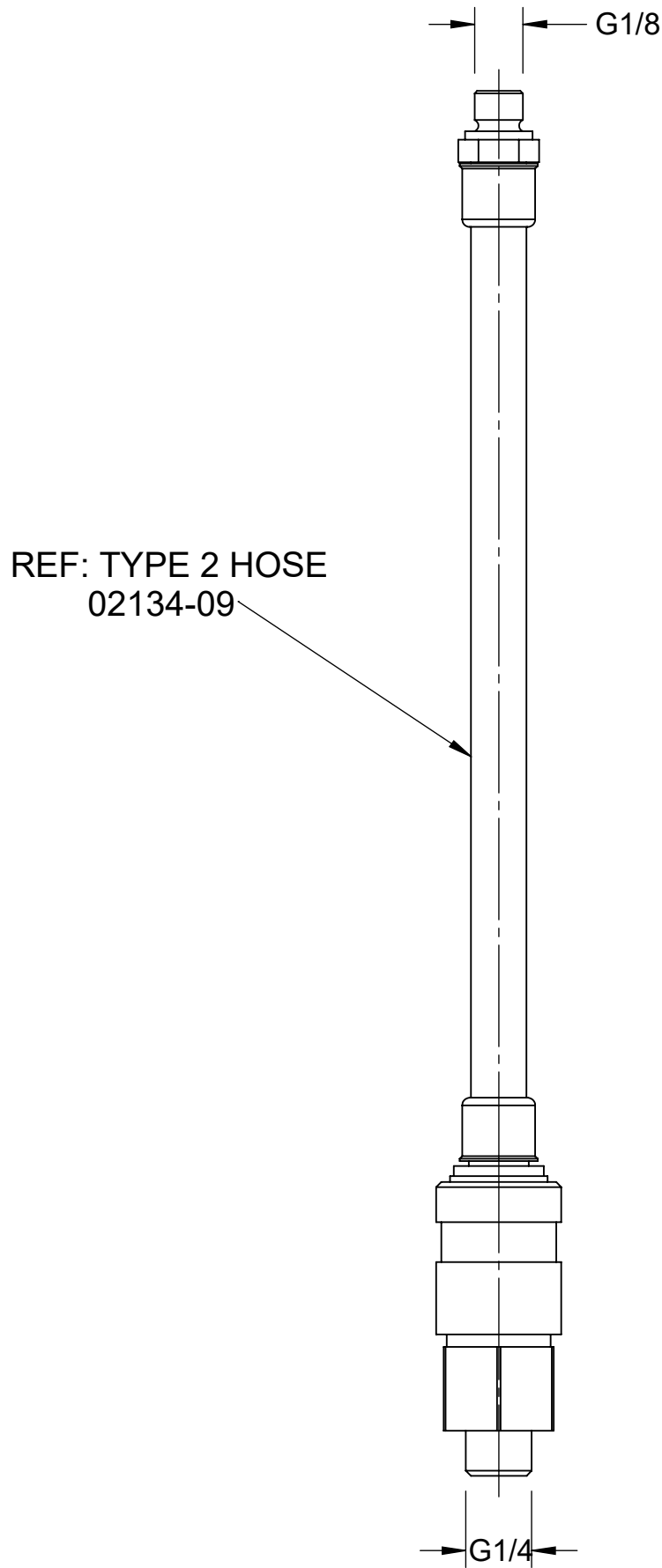
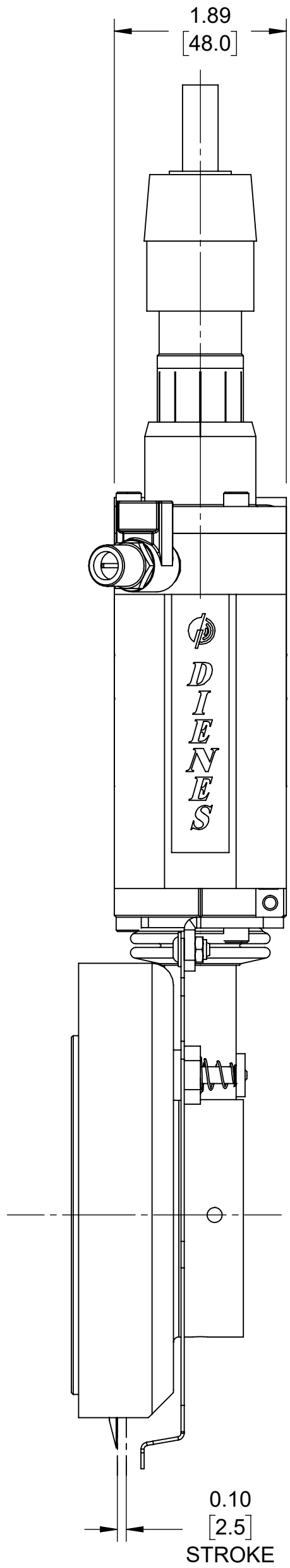
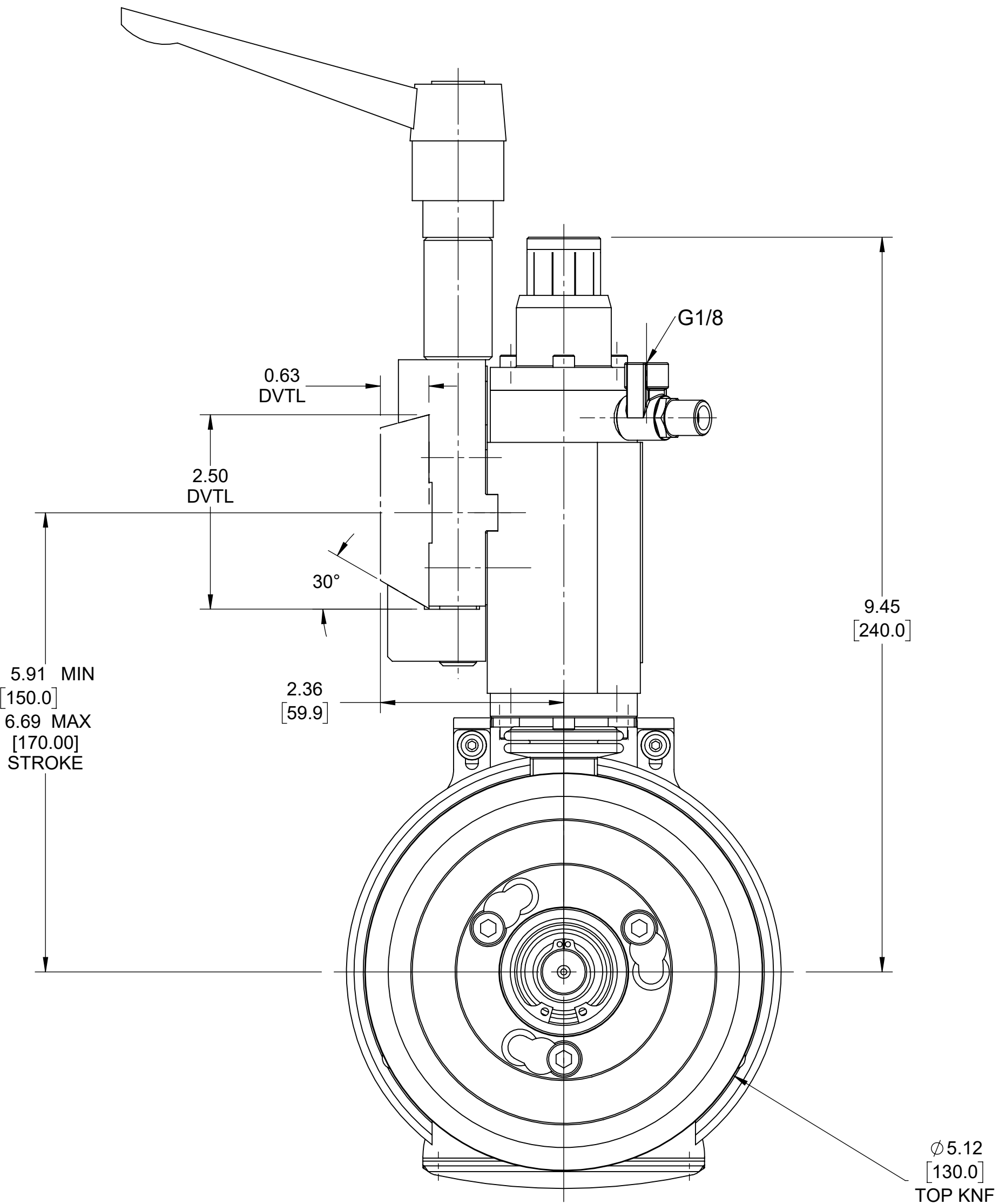
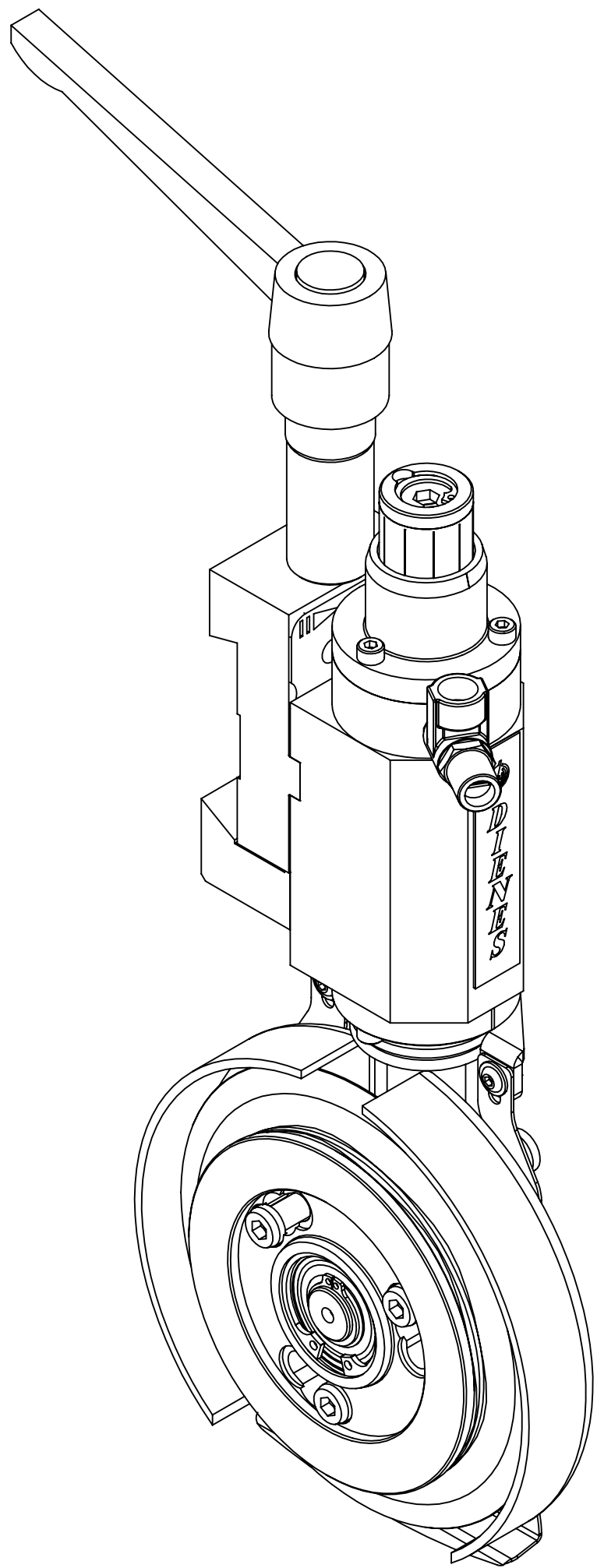
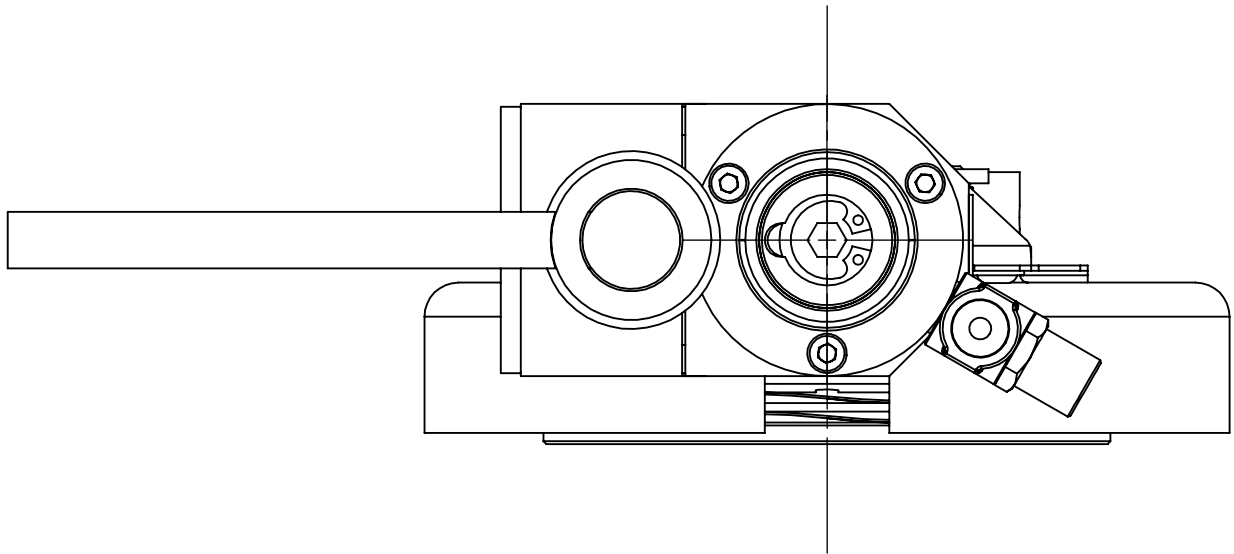


0010	245AA50005004	1.00 EA	HLDR,PSG50 ,QC HD,NO MTG.
0020	021553-0002	1.00 EA	ANGLE PLATE 30'-PSG50
0030	021551-0003	1.00 EA	ASSY,ADPT,DTL,(KIP HNDL)P3070
0040	654740	1.00 EA	VALVE,SUPPLY FLOW,R1/8M-G1/8F
0050	02687	1.00 EA	RING,SEALING G1/8 FS
0070	222637	1.00 EA	PLATE,NAME,DIENES LOGO(LG) FS
0080	411956	1.00 EA	DECAL,WARNING,"SHARP KNIFE"FS
0090	22057	1.00 EA	KNF,DI,130X080X1.5,DB,G,52

REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	-----	10/26/11	RELSD
A	3999	4/12/12	BGB
B	3999-1	2/4/15	BGB
C	3999-2	11/14/19	MC



REF: TYPE 2 HOSE
02134-09

NOTES:

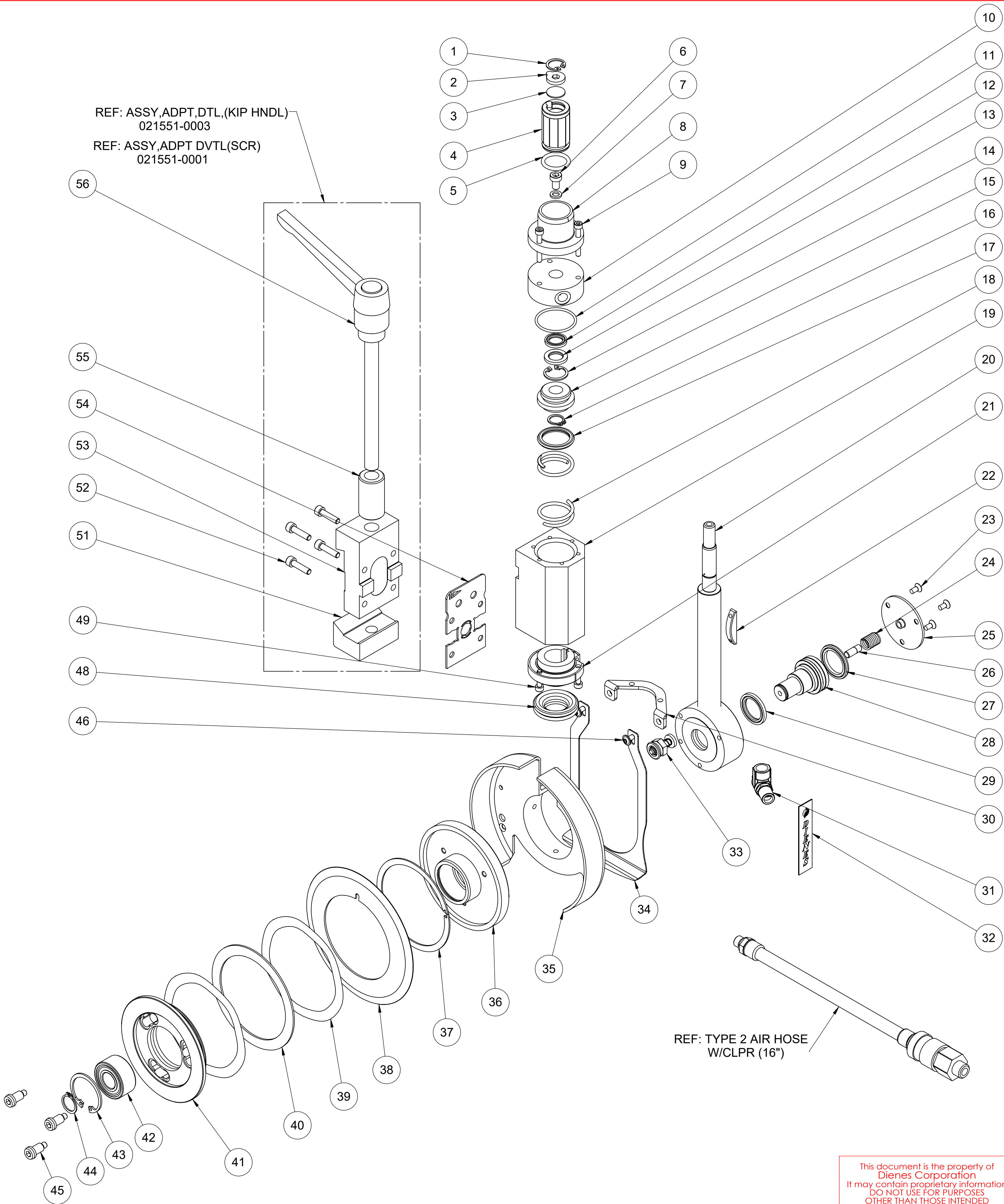
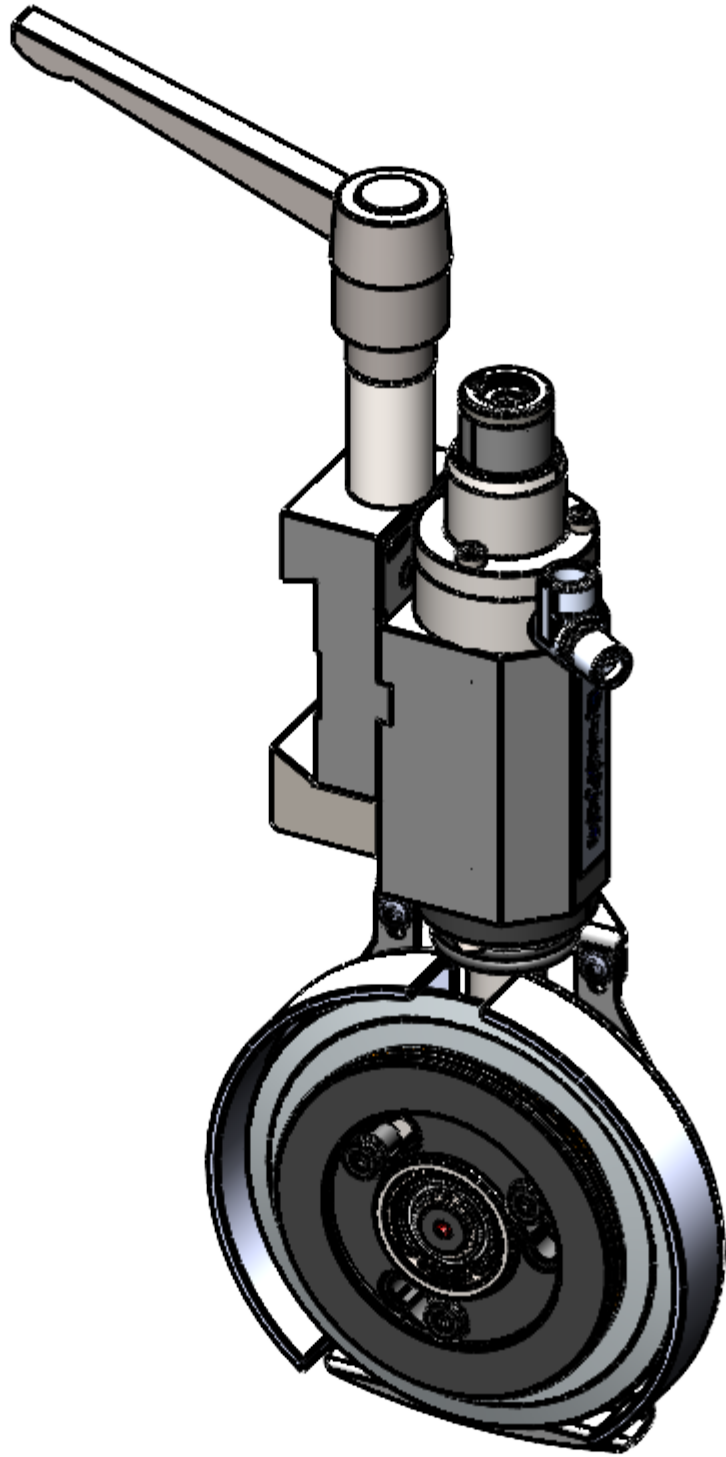
1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE.
4. TEST HOLDER FOR STROKE & PNMEUMATIC LEAKS.
5. APPROX. WEIGHT: 10.642 LBS

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US PROJECTION		DIENES CORPORATION Spencer Massachusetts	
REFERENCE METRIC DATA		HLDR,PSG50,STD,QCHD,W/DVT,KIP	
DIM	TOL	Unless Otherwise Noted Dims in Inches	Drawn by: BGB
O.D.		Tolerances Unless Noted: XXXX ±.0005 XXX ±.005 XX ±.010 XX FRACT. ±.015 ANGLES ±1/2° Finish Unless Noted: V	Date: 05/05/2022
I.D.		DO NOT SCALE DRAWING	Checked by: BB
THK.		Sheet 1 of 2	Date: 05/05/2022
REF DWG: P3070-0013		Drawing Number DP3070-0047	Rev. C
		For Internal DIENES CORPORATION Use Only	

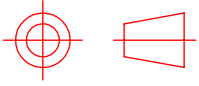
(CREATED FROM SOLID MODEL PER ECN 4499)

PSG50 Shear Cut Holder
Dienes No. P3070-0047



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	022129	RING,RETAINING,INT Ø16MMX1	1
2	234E020061010	WASHER,NOSE,Ø16x3 THK	1
3	234E030036030	DISC,16X1	1
4	245C030530020	NUT,PSG50	1
5	650779	O-RING R19,2X3	1
6	617218	Scr,Cap,Lo Soc Hd,M6x10	1
7	022126	SEAL,6X10X1,5	1
8	245C050771010	CAP,PROTECTIVE	1
9	613522	Scr,Cap,Soc Hd,M4x30	3
10	245C050770010	COVER,CYLINDER	1
11	022182	O-RING,R32-2	1
12	021612	SEAL,ROD,AIRZET,PR-12	1
13	234E000039100	WASHER 20X12,1X2,4	1
14	651773	RING,RETAINING,INT Ø20X1	1
15	02235	PISTON PSG50	1
16	02248	RING,RETAINING,EXT Ø12X1	1
17	021611	SEAL,PISTON,AIRZET,PK-32	1
18	02419	SPRG,PRESSURE	1
19	22635	BODY,HLDR PSGS	1
20	02677	AXLE,VERTICAL W/KEY - PSG50	1
21	02725	BUSHING, ADJUSTING	1
22	02810	KEY PSG50	1
23	02132-09	SCR,CAP,FL TORX HD,M4X8,5	3
24	263D020028010	SPRING,PRESSURE,CYLINDER	1
25	245B050875020	COVER,OUTER,PSG50	1
26	653777	SCR,SET,FL PT,M6X16,COATED	1
27	021611	SEAL,PISTON,AIRZET,PK-32	1
28	021470	AXLE,HORIZONTAL PSG50	1
29	02813	SEAL,ROD,AIRZET,PR-20	1
30	245D932A02001	BRACKET,360 GUARD,PSG50	1
31	654740	VALVE,SUPPLY FLOW,R1/8M-G1/8F	1
32	222637	NAME PLATE,NEW DIENES LOGO	1
33	290A079001001	ASSY,PIN,LOCKING DF50, PSG50	1
34	245C160980010	GUARD,HAND 360 PSG50	1
35	245D282A04001	GUARD,HAND,PSG50	1
36	245C100299020	HUB,BRG,PSG50,KNF HEAD	1
37	02839	RING,SNAP 80X1,2 DW	1
38	22057	KNF,DI,130X080X1,5,DB,G,52	1
39	021716	SPRING,WAVE PSG50	2
40	021946	DISC 99X80X1,5 PSG50	1
41	023835	CARRIER,KNIFE PSGN	1
42	021471	BRG,BALL,15X35X15,9	1
43	021850	RING,RETAINING,INT Ø35X1,5	1
44	021452	RING,RETAINING,EXT Ø15X1	1
45	021456	SCR,SHLD,SOC HD,7,5X11MM	3
46	023764	SCR,FLANGE HD,SOC,ULF M4X8	2
48	02157-09	BELLOWS,35,5X20,5,30	1
49	613512	Scr,Cap,Soc Hd,M4x16	3
51	021496	CLAMPING PIECE	1
52	613570	Scr,Cap,Soc Hd,M5x20	4
53	021886	ADPT,DOVETAIL,PSGS&DF	1
54	021553-0002	ANGLE PLATE 30°-PSG50	1
55	021668	HANDLE, SPACER, 40MM LG	1
56	021499	HAND LEVER,M12(65MM)X140 KIP	1

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 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
REFERENCE METRIC DATA		HLDR,PSG50,STD,QCHD,W/DVT,KIP	
DIM	TOL	Unless Otherwise Noted Dims in Inches	Drawn by: BGB
		Tolerances Unless Noted: XXXX ±.0005 XXX ±.005 XX ±.010 FRACT. ±.015 ANGLES ±1/2° English Unless Noted: ☒ ⁱⁿ / ₁₆ DO NOT SCALE DRAWING	Date: 05/05/2022
O.D.		Checked by: BB	Date: 05/05/2022
I.D.		Scale: 1:2	Rev. C
THK.		Sheet 2 of 2	Drawing Number DP3070-0047
REF DWG:		For Internal DIENES CORPORATION Use Only	